

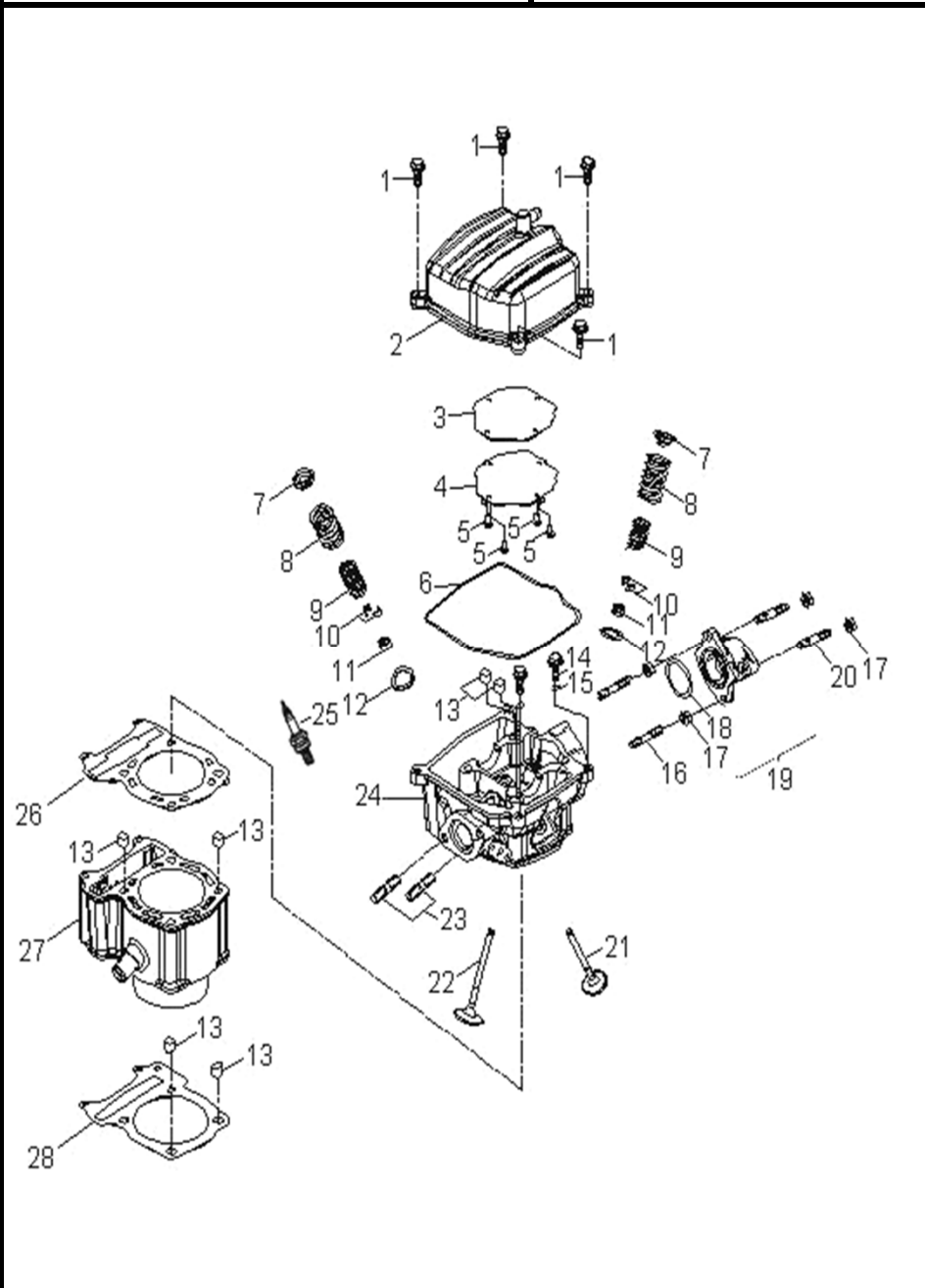
# CROSSLAND RX 350



Framebody Number : RF3AU20408TXXXXXX

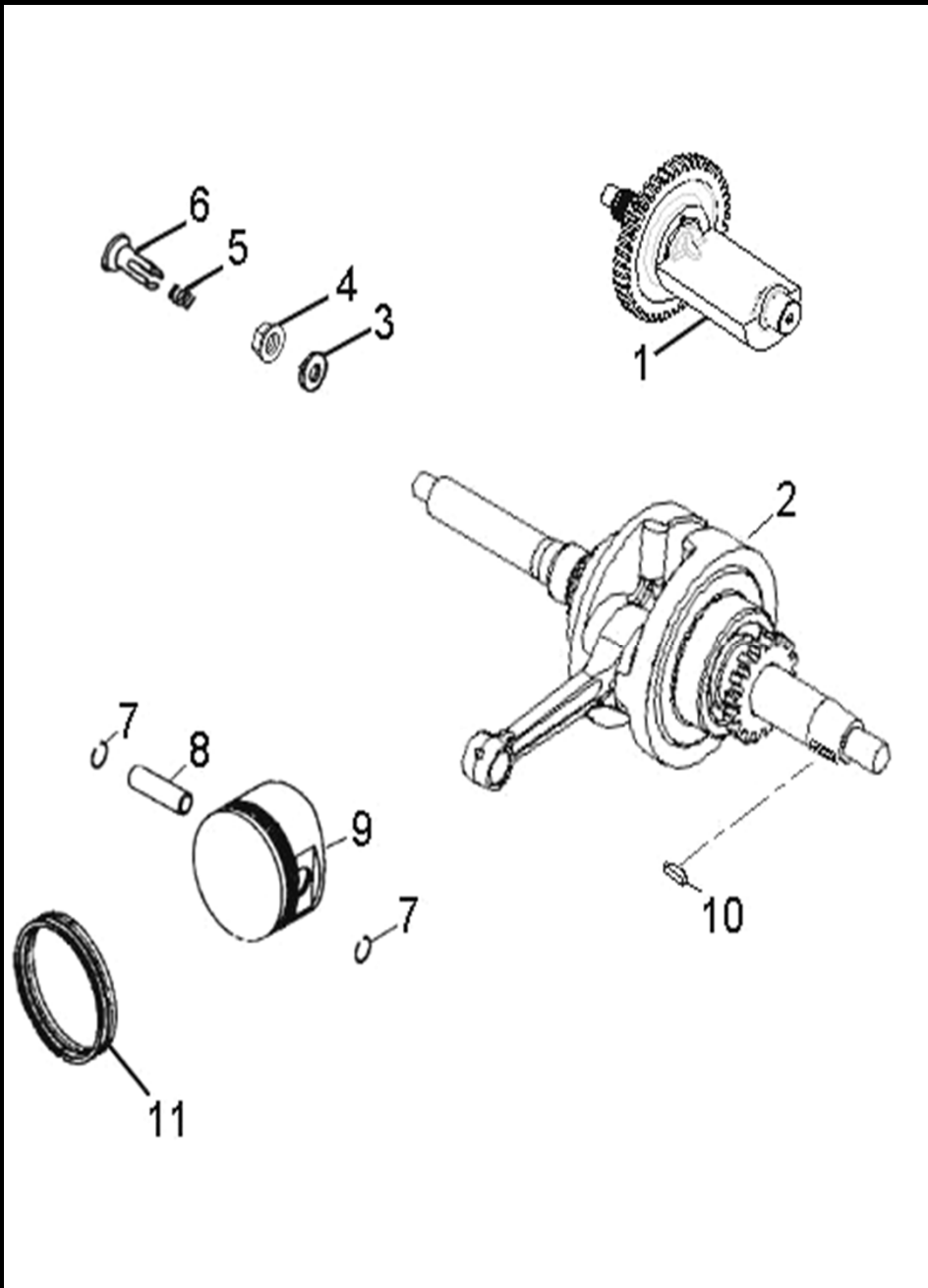


# D-1: CYLINDER HEAD



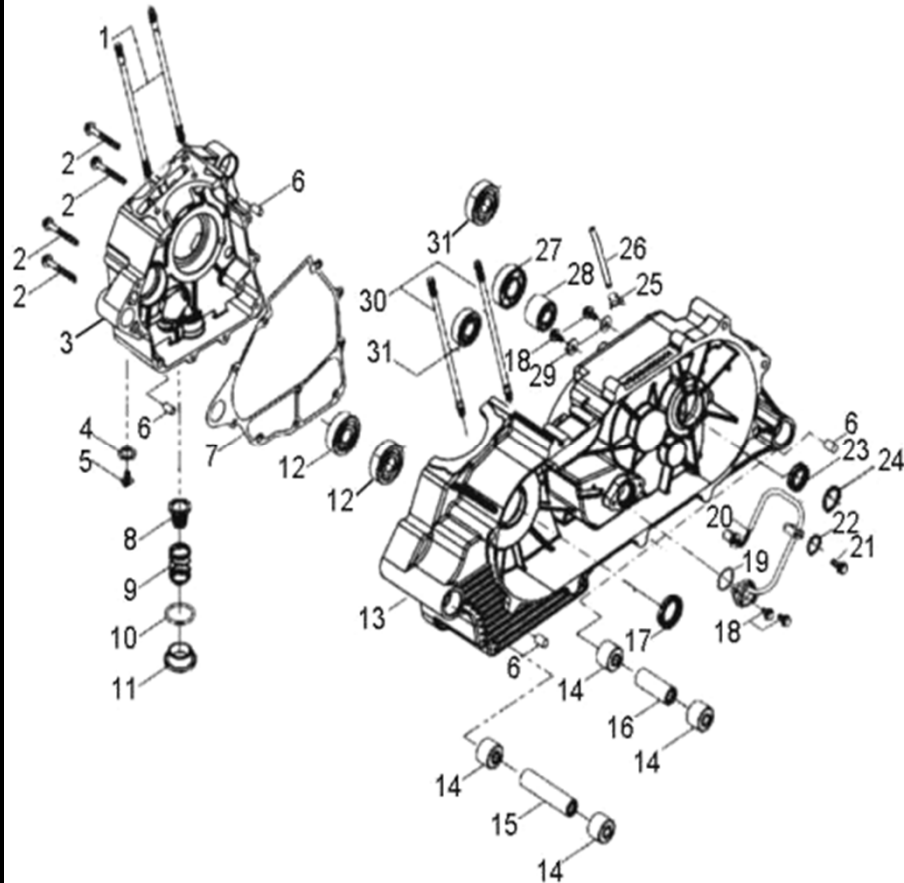
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060258-08C	4	M6x25x1.0
2	Cover, Cylinder Head	1230962E-000	1	
3	Gasket	1230350A-000	1	
4	Breather, Crankcase, Lo	1230250A-000	1	
5	Screw	93903-1040088-00K	4	M4x8
6	Gasket , Head Cover	1239162E-000	1	
7	Retainer, Valve, Spring	1477162B-000	2	
8	Spring, Valve, Outer	1475162B-000	2	
9	Spring, Valve, Inner	1476162B-000	2	
10	Clip, Retainer	1478162B-000	4	
11	Seal, Valve	1220962B-000	2	
12	Seat, Valve, Spring, Out	1477562B-000	2	
13	Pin, Dowel	94301-10140	6	10x14
14	Bolt	96000-061108-08C	2	M6x110x1.0
15	Washer	94101-0613010-00C	2	6.1x13x1
16	Stud	91001-060328-00C	2	M6x32x1.0
17	Nut	94050-06000-00C	4	M6x1.0
18	O-Ring	93210-03830	1	
19	Asm., Manifold, Intake	1710062E-000	1	
20	Stud	91001-060288-00C	2	M6x28x1.0
21	Valve, Exhaust	1472162B-000	1	
22	Valve, Intake	1471162B-000	1	
23	Stud	91001-080328-00C	2	M8x32x1.25
24	Head, Cylinder	1220162B-000	1	
25	Plug, Spark	9807650A-000	1	DPR7EA-9
26	Gasket Set	1225062E-000	1	
27	Cylinder	1210062E-000	1	
28	Gasket, Cylinder	1219162E-000	1	

## D-2: PISTON & CRANKSHAFT



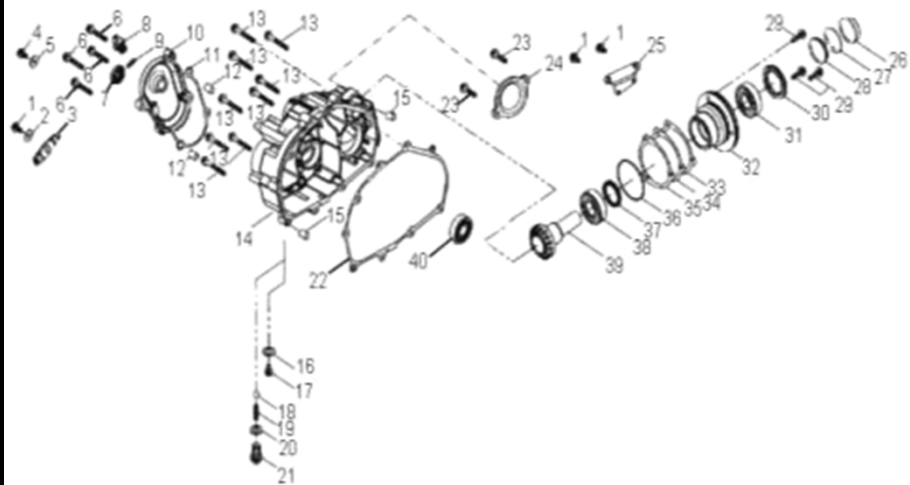
Item	Description	Part Number	Q.ty	Note
1	Shaft, Balancer	1342062E-000	1	
2	Asm., Crankshaft	1300062E-000	1	
3	Washer	94101-1426020-00C	1	14.2x26x2
4	Nut	94001-14000-00C	1	M14x1.5
5	Spring, Oil	1544739A-000	1	
6	Tube, Oil, Crankshaft	1544139A-000	1	
7	Clip, Piston Pin	1311550A-000	2	
8	Pin, Piston	1311150A-000	1	
9	Piston	1310062E-000	1	
10	Key, Woodruff	90471-25404	1	
11	Ring Set, Piston	1301162E-000	1	

**D-3: CRANKCASE**



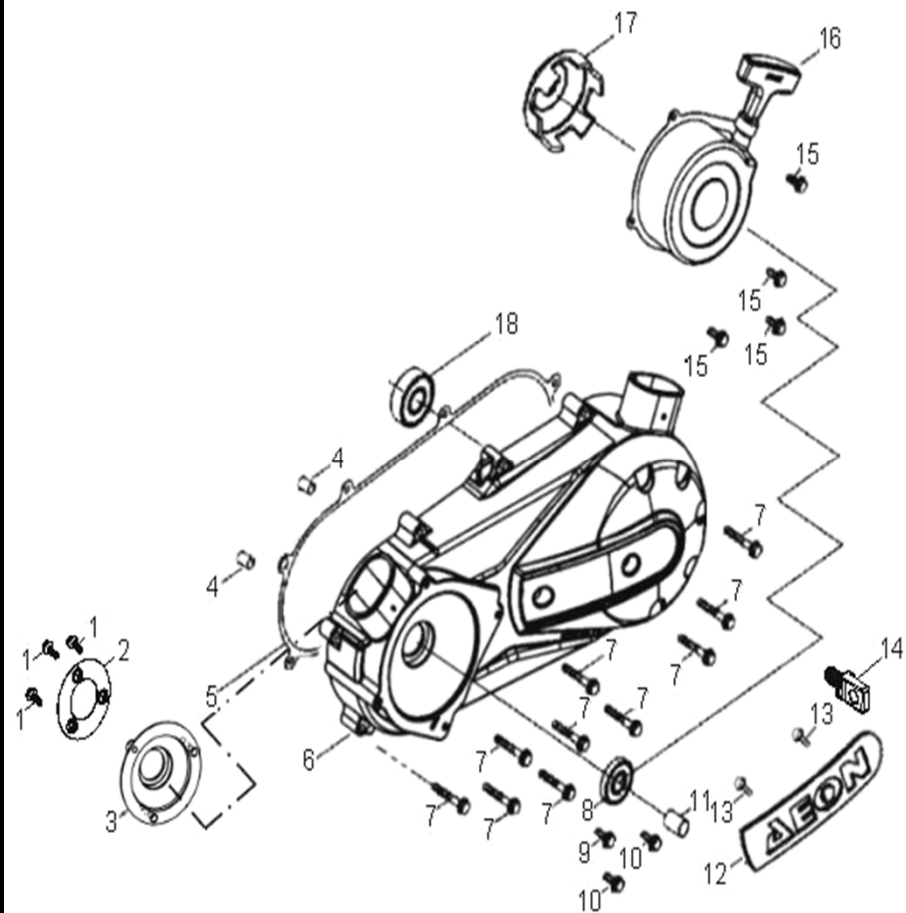
Item	Description	Part Number	Q.ty	Note
1	Stud	91001-082188-00C	2	M8x188x1.25
2	Bolt	96000-060508-08C	4	M6x50x1.0
3	Crankcase, RH	1110150A-000	1	
4	Washer	94101-1221320-00L	1	12.1x21.3x2
5	Bolt	96003-120158-17C	1	M12x15x1.25
6	Pin, Dowel	94301-10140	4	10x14
7	Gasket	1119150A-001	1	
8	Screen	15421119-000	1	
9	Spring, Screen	15426119-000	1	
10	O-Ring	93210-03132	1	30.8mm
11	Plug, Drain, Oil	11334119-000	1	
12	Bearing, Ball	96100-63040-00000	2	
13	Crankcase, LH	1120150A-000	1	
14	Bushing	96400-102824	4	
15	Spacer, Collar	1115050A-000	1	
16	Spacer, Collar, Rear	1115150A-000	1	
17	Seal, Oil	96500-274207F5850	1	27x42x7 (Viton)
18	Bolt	96000-060128-08C	4	M6x12x1.0
19	O-Ring	93212-02620	1	25.7x1.9
20	Asm., Sensor, Shifter	3575950S-000	1	
21	Bolt	96000-060108-08C	1	M6x10x1.0
22	Washer	94101-0624016-00G	1	6.1x24x1.6
23	Seal, Oil	96500-253807F5850	1	25x38x7
24	Clip, Cir	94511-2500S	1	25mm
25	Clamp	94515-12008	1	12x8
26	Hose	94408-08012-400	1	
27	Bearing, Ball	96100-63050-00000	1	
28	Bearing, Needle	96200-202715	1	
29	Washer	94101-0618015-00K	2	6.1x18x1.5
30	Stud	91001-082258-00C	2	M8x225x1.25
31	Bearing, Ball	96100-62040-00000	2	

# D-4: REAR DRIVE ASSEMBLY



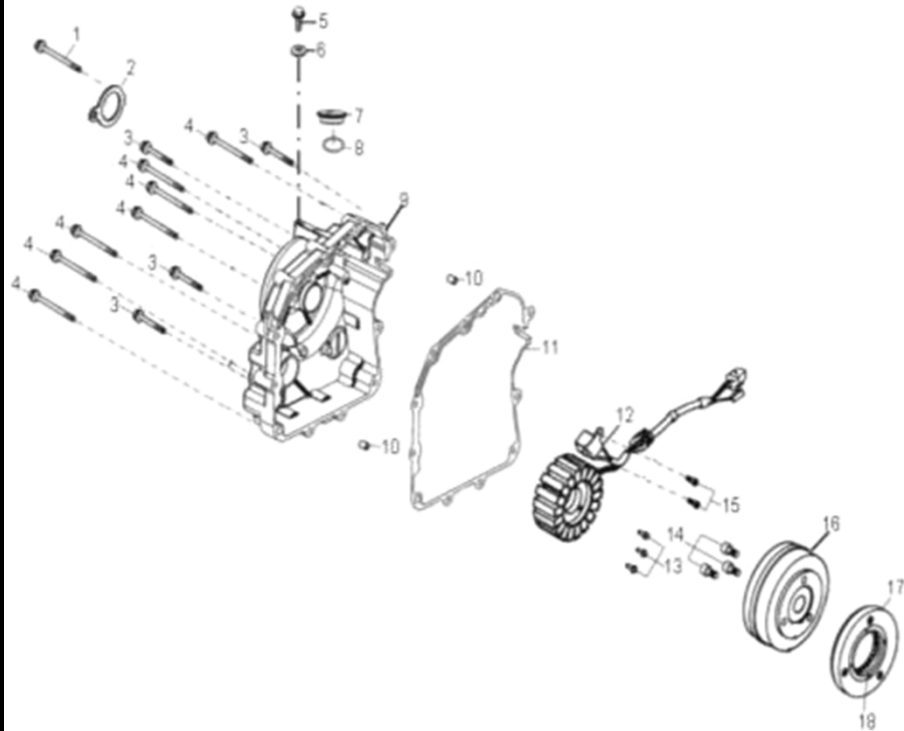
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060168-00K	3	M6x16x1.0
2	Washer	94101-0618015-00K	1	6.1x18x1.5
3	Lever, Shift	2131755L-000	1	
4	Bolt	96000-060088-00K	1	M6x8x1.0
5	Washer	94101-0612010-00U	1	6.5x12x1
6	Bolt	96000-060358-08C	4	M6x35x1.0
7	Seal, Oil	96500-142807A7271	1	14x28x7
8	Plug, Oil	15650111-001	1	
9	O-Ring	93210-01425	1	13.8x2.5
10	Gasket, Inspection Cover	2136250S-001	1	
11	Cover, Shift	2136150S-000	1	
12	Pin, Dowel	94301-08140	2	
13	Bolt	96000-080458-00C	9	M8x45x1.25
14	Cover, Transmission	2130155L-000	1	
15	Pin, Dowel	94301-10140	2	10x14
16	Washer	94101-1221320-00L	1	12.1x21.3x2
17	Bolt	96000-120158-14C	1	M12x15x1.25
18	Ball, Steel	2132239A-000	1	
19	Spring, Detent	2430655E-000	1	
20	Washer	94101-1422010-00L	1	14.2x22x1
21	Bolt	2430539A-000	1	
22	Gasket, Transmission Cover	2139550A-001	1	
23	Bolt	96000-060168-08C	2	M6x16x1.0
24	Inspection Cover	2136355L-000	1	
25	Housing	2134150A-000	1	
26	Collar	2347150A-000	1	
27	Clip, Cir	94511-2100S	1	
28	Washer	94101-2136010-00C	1	
29	Bolt	91000-080258-00K	3	M8x25x1.25
30	Nut	90204-64000-00C	1	
31	Bearing, Ball	96100-6305-LLUC3/ZG	1	
32	Collar, Gear Shaft	2130655L-000	1	
33	Shim	23476204-000	1	
34	Shim	23476205-000	1	
35	Shim	23476206-000	1	
36	O-Ring	93210-06020	1	
37	Seal, Oil	96500-304005A7271	1	
38	Bearing, Ball	96100-60060-00000	1	
39	Gear, Shaft, Output	2347050S-000	1	
40	Bearing, Ball	96100-63040-00000	1	

## D-5: LEFT CRANKCASE COVER



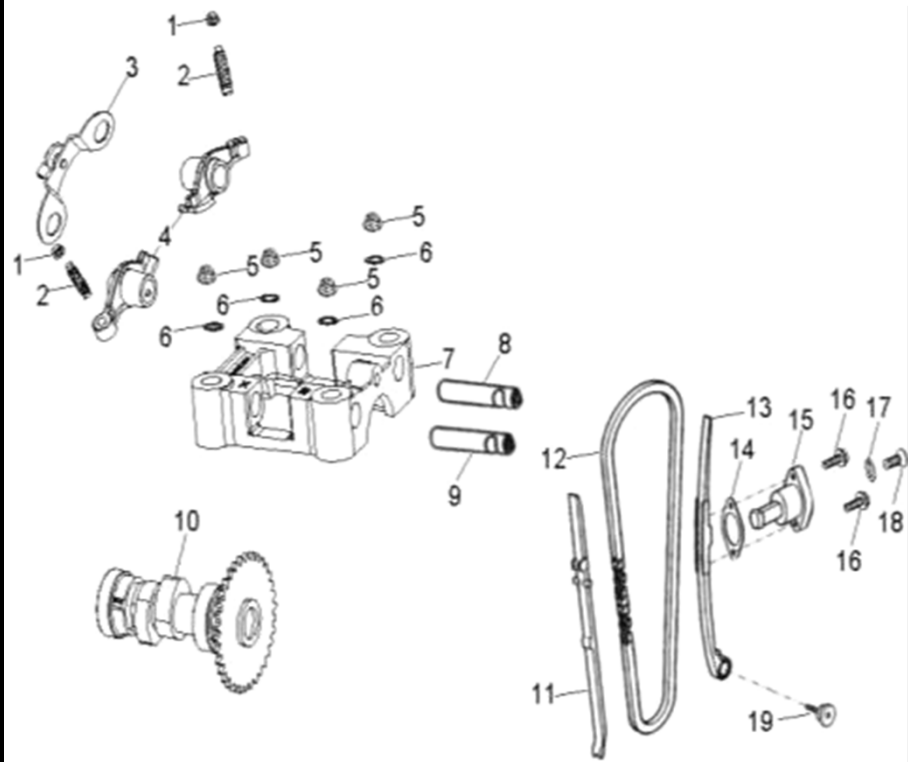
Item	Description	Part Number	Q.ty	Note
1	Bolt	91003-060088-00K	3	
2	Wind Guider, Drive Clutch	1133950B-000	1	
3	Derby Cover	1135550A-000	1	
4	Pin, Dowel	94301-08140	2	
5	Gasket	1135950A-001	1	
6	Cover, Clutch	1134150A-000	1	
7	Bolt	96000-060408-08C	10	M6x40x1.0
8	Bearing, Ball	96100-69050-LLU00	1	
9	Bolt	96000-060168-08C	1	M6x16x1.0
10	Bolt	96000-060258-08C	2	M6x25x1.0
11	Bushing, Sheave	2210650A-000	1	
12	Tablet, Logo	1134750A-000	1	
13	Bolt	96000-050128-00K	2	M5x12x0.8
14	Drain plug	11353201-000	1	
15	Bolt	96000-060168-10K	4	M6x16x1.0
16	Recoil, Starter	1135050A-000	1	
17	Ratchet, Recoil	2210750A-000	1	
18	Bearing, Ball	96100-6004-LLUC3/ZG	1	6004LLUC3/L542

**D-6: RIGHT CRANKCASE COVER**



Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-08C	1	M6x12x1.0
2	Retainer, Sight Glass	1133350S-000	1	
3	Bolt	96000-060458-08C	4	M6x45x1.0
4	Bolt	96000-061358-08C	7	M6*P1.0*135L
5	Bolt	96000-060108-00K	1	M6x10x1.0
6	Washer	94101-0612010-00U	1	6.5x12x1
7	Cap(Nickel Silver)	96600-30075000000	1	
8	O-Ring	93210-02724	1	27.4x2.4
9	Cover, Crankcase, RH	1133050A-000	1	
10	Pin, Dowel	94301-10140	2	10x14
11	Gasket, Crankcase, RH	1139350A-001	1	
12	Stator	3112062E-000	1	
13	Screw	91300-050258-00C	3	M5x25x0.8 + washer
14	Bolt	91005-080188-00C	3	M8x18x1.25 (Anti-c)
15	Bolt	92000-050128-00C	2	M5x12x0.8
16	Flywheel	3111062E-000	1	
17	Outer, One Way	28121203-000	1	
18	Asm., Rollor, One Way	2813050B-000	1	

**D-7: VALVE CAM**

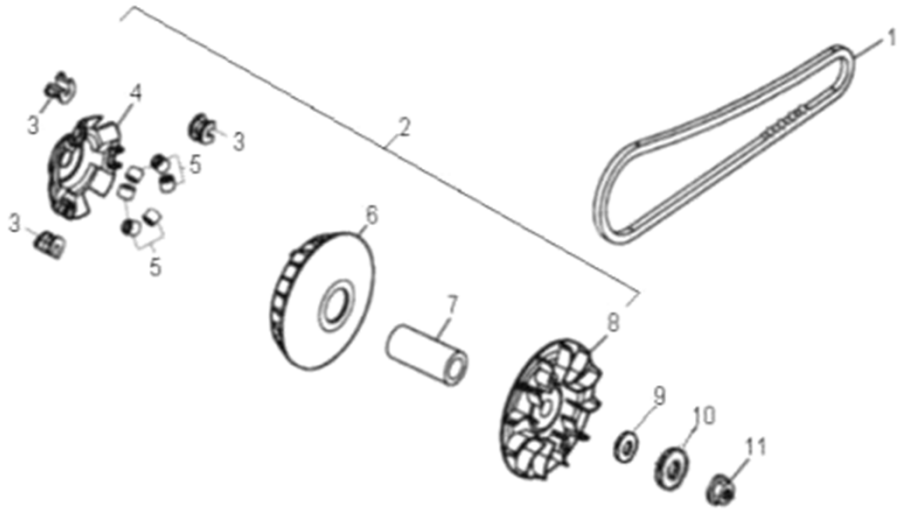


Item	Description	Part Number	Q.ty	Note
1	Nut, Tappet Adj.	90206-05000-00A	2	
2	Screw, Tappet Adj.	90012-06015	2	
3	Asm., Decomp. Release	1445662E-000	1	
4	Arm, Valve, Rocker	1443162E-000	2	
5	Nut	94050-08000-00C	4	M8x1.25
6	Washer	94101-0818023-00U	4	8x18x2.3
7	Bracket, Cam Shaft	1221162E-000	1	
8	Shaft, Intake, Rocker Arr	1445250A-000	1	
9	Shaft, Exhaust, Rocker A	1445362E-000	1	
10	Asm., Cam Shaft	1440062E-000	1	
11	Guide, Cam Chain, LH	1450055L-000	1	
12	Chain, Cam	1440155S-000	1	
13	Guide, Cam Chain, RH	1455050A-000	1	
14	Gasket, Tensioner	14523119-001	1	
15	Tensioner	14521119-000	1	
16	Bolt	96000-060228-14C	2	M6x22x1.0
17	O-Ring	93210-00915	1	9.5x1.5
18	Screw	93000-060068-00K	1	M6x6x1.0
19	Pivot, Guide	1453550A-000	1	

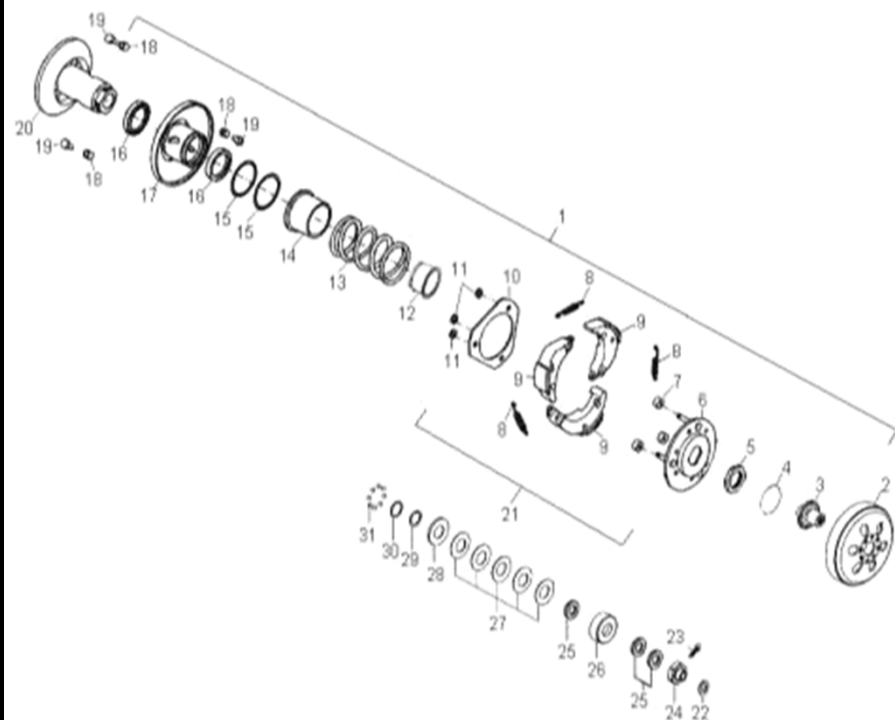


**D-8: DRIVE CLUTCH**

Item	Description	Part Number	Q.ty	Note
1	Belt, Driven	2310062E-000	1	
2	Asm., Sliding	2210362E-000	1	Incl. 3~8
3	Bushing, Slider	2213262E-000	3	
4	Plate, Sheave	2213162E-000	1	
5	Roller	2212162E-000	6	
6	Wheel, Slot, Sliding, Prin	2211062E-000	1	
7	Bushing, Sheave	2210662E-000	1	
8	Sheave, moveable	2210262E-000	1	
9	Washer	94121-2538005-00K	1	
10	Washer	94121-1426016-000	1	14x26x1.6
11	Nut	94050-14021-00C	1	



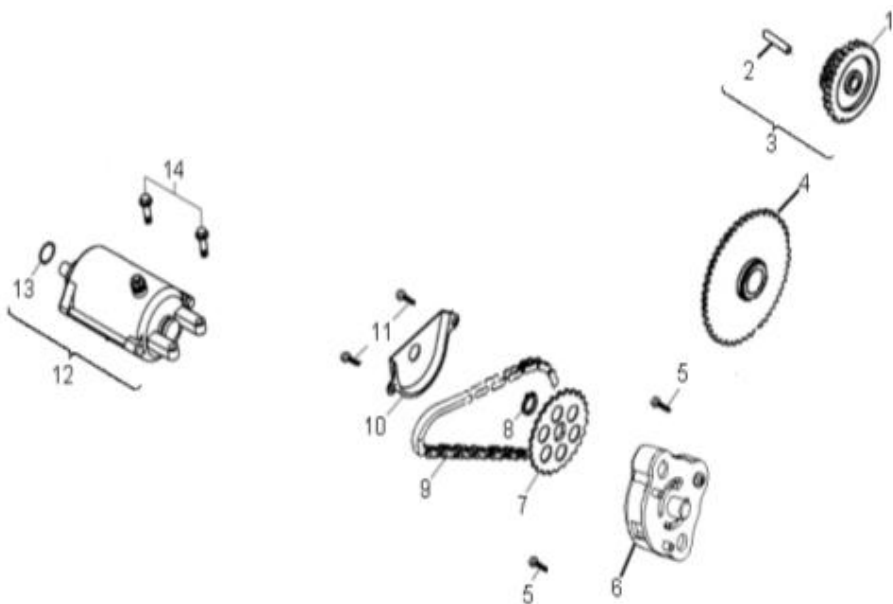
# D-9: DRIVEN CLUTCH



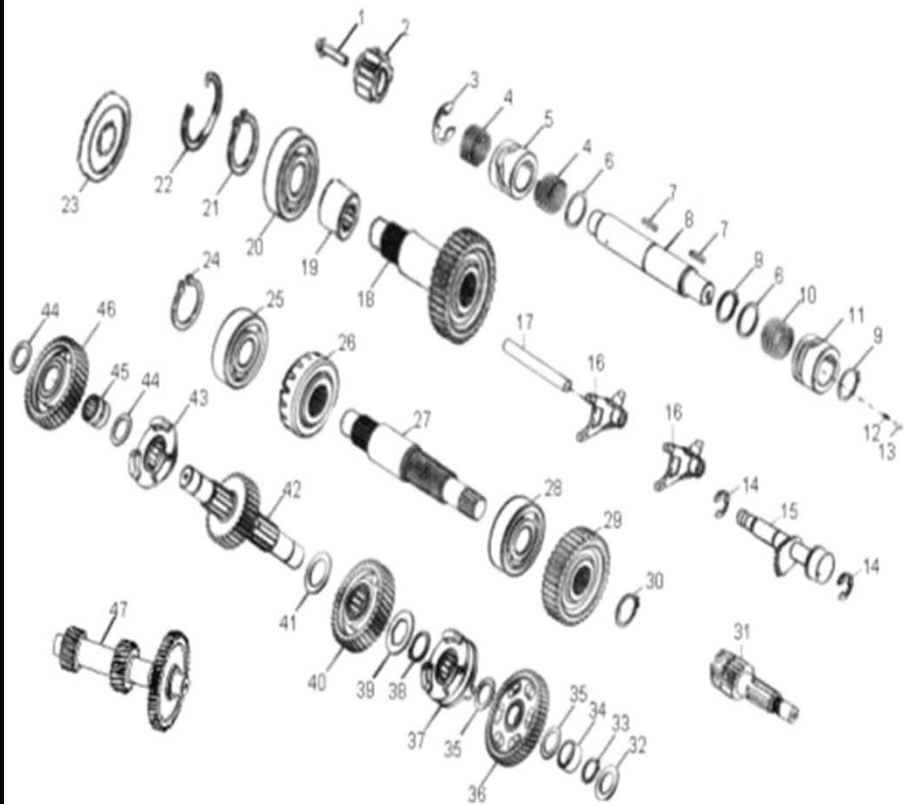
Item	Description	Part Number	Q.ty	Note
1	Asm., Drive Clutch	2200062E-000	1	Incl. 2~20
2	Clutch, Outer	2210062E-000	1	
3	Hold, Cam	2210139A-000	1	
4	O-Ring	93214-02031	1	
5	Nut	95111-0001C-000	1	M28
6	Plate, Drive, Inner	2235062E-000	1	
7	Bushing, Rubber	2280462E-000	3	
8	Spring, Clutch	2240162E-000	3	
9	Weight, Clutch	2253562E-000	3	
10	Plate, Drive, Side	2235162E-000	1	
11	Clip, Cir	94511-0700E	3	
12	Seal, Collor	2323962E-000	1	
13	Spring, Clutch	2323362E-000	1	
14	Seal, Collor	2323762E-000	1	
15	O-Ring	93210-04720	2	47x2.0
16	Seal, Oil	96500-404704	2	40x47x4
17	Sheave, Moveable	2322062E-000	1	
18	Pin, Guide	2322562E-000	4	
19	Roller, Guide	2322662E-000	4	
20	Sheave, Driven	2320062E-000	1	
21	Asm., Driven Clutch	2200162E-000	1	Incl. 2~7
22	Washer	94121-2038005-00K	1	
23	Bolt	91205-050088-0KL	1	M5x8x0.8
24	Nut, Driven	2210539A-000	1	
25	Washer	94101-2538010-000	3	25x38x1
26	Guide, Cam	2210839A-000	1	
27	Washer, Special	94122-2550020-00K	5	25.2x50x2
28	Retainer, Ball	2210439A-000	1	
29	Clip, Cir	94511-250IS	1	
30	Washer	94101-2531010-00K	1	25.2x31.3x1
31	Ball, Steel	96211-07000	8	

**D-10: OIL PUMP & STARTING MOTOR**

Item	Description	Part Number	Q.ty	Note
1	Gear, Starter	2842350A-000	1	
2	Shaft, Starter Motor	2842450A-000	1	
3	Asm., Gear Starter	2842250A-000	1	Incl. 1~2
4	Gear, Starter	2822050B-000	1	
5	Bolt	96000-060308-08C	2	M6x30x1.0
6	Asm., Oil Pump	1500050A-000	1	
7	Sprocket, Oil Pump	1515050A-000	1	
8	Clip, Cir	94511-1000S	1	
9	Chain, Oil Pump	1514150A-000	1	
10	Cover, Oil Pump	1571150A-000	1	
11	Bolt	96000-060128-08C	2	M6x12x1.0
12	Motor, Starter	3120062E-000	1	
13	O-Ring	93210-02431	1	24.4x3.1
14	Bolt	96000-060208-08C	2	M6x20x1.0



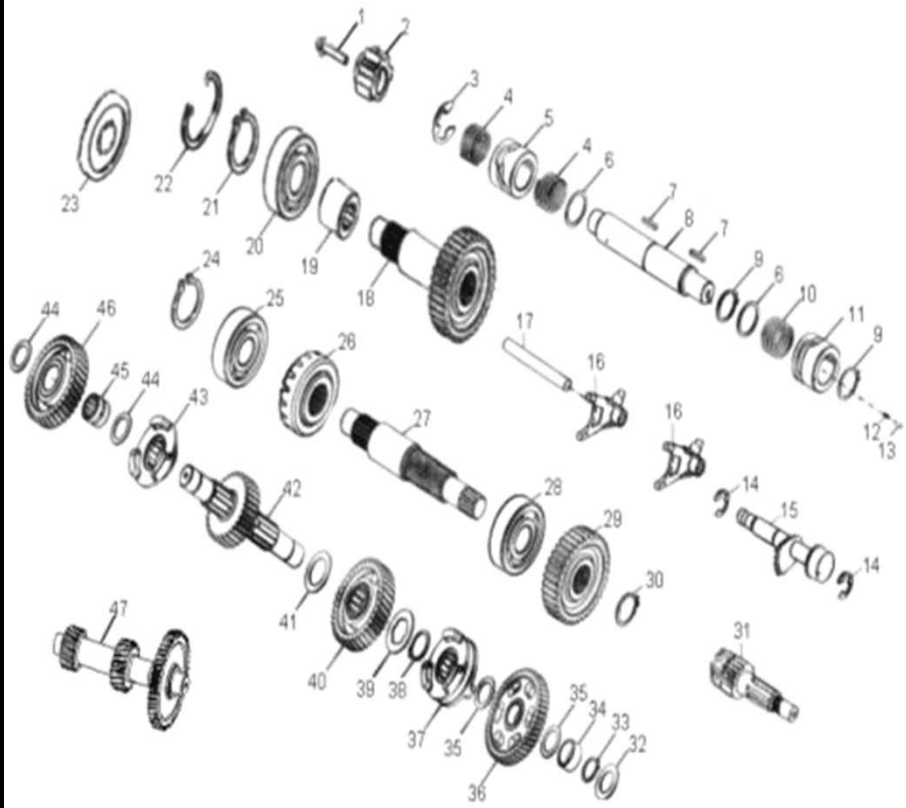
**D-11: TRANSMISSION**



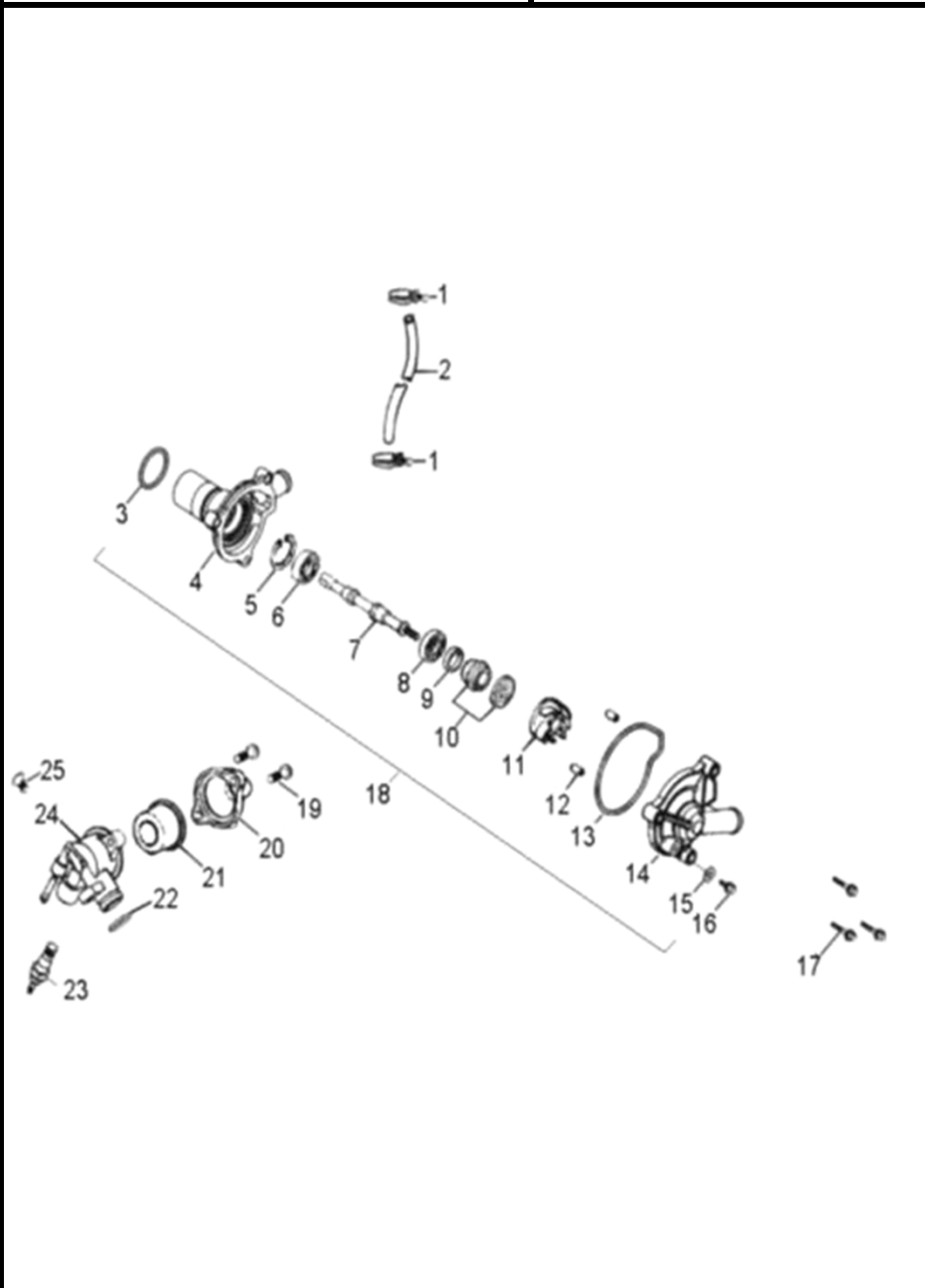
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060288-10C	1	M6x28x1.0
2	Gear , Drum Shift	2431050S-000	1	
3	E-Clip	94513-1900E	1	
4	Recoil, Shift	2430350S-001	2	
5	Drum, Gear Shifter	2430155L-001	1	
6	Washer	94101-2632005-000	2	26.2x32x0.5
7	Key, Woodruff	90472-40420	2	
8	Shaft, Shift Drum	2430855L-000	1	
9	Clip, Cir	94511-2600S	2	
10	Recoil, Shift	2430750S-000	1	
11	Drum, Gear Shifter	2430955L-001	1	
12	Spring, Drum Sensor	2425339A-000	1	
13	Roller, Drum Sensor	2425239A-000	1	
14	E-Clip	94513-1200E	2	
15	Spindle	2461150S-000	1	
16	Fork, Shift	2423150A-000	2	
17	Shaft, Gear Shift	2424155L-000	1	
18	Ideal Gear, Over Drive	2344355L-000	1	
19	Bearing, Needle	96200-304217	1	
20	Bearing, Ball	96100-62050-00000	1	
21	Clip, Cir	94511-2500S	1	25mm
22	Clip, Cir	94512-5200R	1	
23	Seal, Oil	96500-255207A5451	1	25x52x7
24	Clip, Cir	94511-2000S	1	
25	Bearing, Ball	96100-63040-000C3	1	
26	Gear, Final Ring	2343350S-000	1	
27	Pinion,Output	2343150S-000	1	
28	Bearing, Ball	96100-62060-00000	1	
29	Gear,Output	2343250S-000	1	
30	Clip, Cir	94511-2400S	1	
31	Shaft, Drive	2341150S-000	1	
32	Washer	94101-2033010-000	1	20x33x1
33	Clip, Cir	94511-2000S	1	
34	Collar, Shaft	2344250A-000	1	
35	Washer	94101-2028010-000	2	20.2x28x1
36	Asm., Gear, Spur	2345050A-001	1	
37	Ratchet, Shift	2243050A-001	1	
38	Clip, Cir	94511-2500S	1	25mm
39	Washer, Spline	2343550A-000	1	
40	Gear Set, Reverse	2346050A-000	1	

**D-11: TRANSMISSION**

Item	Description	Part Number	Q.ty	Note
41	Washer	94101-2538010-000	1	25x38x1
42	Shaft, Transmission	2344155L-000	1	
43	Rachet, Over Drive	2344555L-000	1	
44	Washer	94101-2029010-000	2	20.2x29x1
45	Bearing, Needle	96200-202417	1	
46	Gear, Over Drive	2344455L-000	1	
47	Asm., Shaft, Counter	2342055L-000	1	

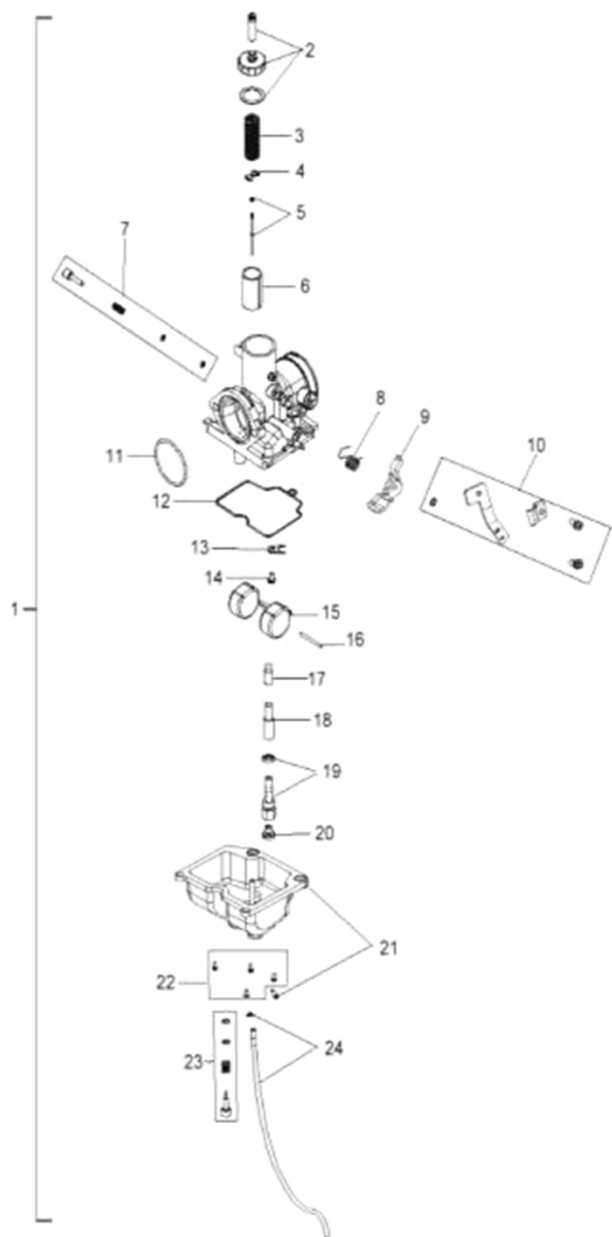


# D-12: WATER PUMP



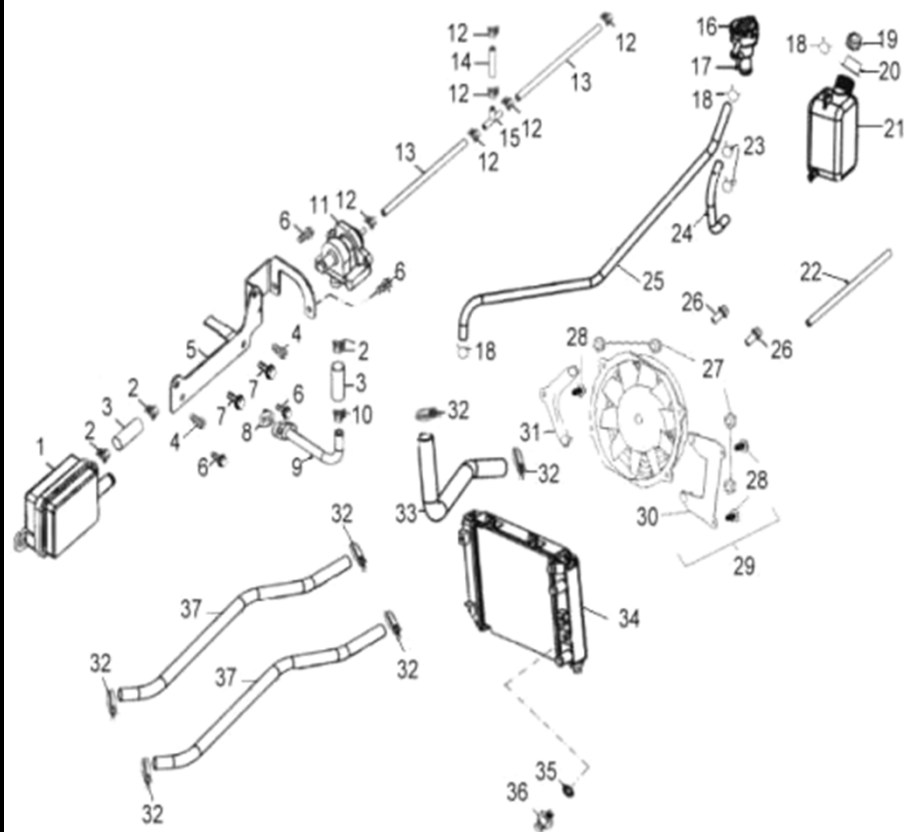
Item	Description	Part Number	Q.ty	Note
1	Clamp	1922250A-000	2	
2	Hose	1950250A-000	1	
3	O-Ring	93210-02920	1	29x2.0
4	Body, Water Pump	1921150A-000	1	
5	Clip, Cir	94512-2600R	1	
6	Bearing, Ball	96100-60000	1	
7	Shaft, Water Pump	1923150A-000	1	
8	Bearing, Ball	96100-69010	1	
9	Seal, Oil	96500-122207	1	
10	Seal, Mechanical	1921750A-000	1	
11	Impeller, Water Pump	1921550A-000	1	
12	Pin, Dowel	94301-08140	2	
13	Gasket	1922950A-000	1	
14	Flange, Water Pump	1922150A-000	1	
15	Washer	94101-0612010-00U	1	6.5x12x1
16	Bolt	96000-060128-08C	1	M6x12x1.0
17	Bolt	96000-060408-08C	3	M6x40x1.0
18	Asm., Water Pump	1921050A-000	1	Incl. 3~16
19	Bolt	93500-050168-00C	2	M5x16x0.8
20	Flange, Thermosatic	1931550A-000	1	
21	Bimetal, Thermosatic	1930050A-000	1	
22	O-Ring	93212-01719	1	
23	Sensor, Thermosatic	1931950A-000	1	
24	Housing, Thermosatic	1931150A-000	1	
25	Bolt	96000-060188-08C	1	M6x18x1.0

**D-13: CARBURETOR**



Item	Description	Part Number	Q.ty	Note
1	Asm., Carburetor	1610062E-000	1	
2	Asm., Cap	1614062E-000	1	
3	Spring	1610262E-000	1	
4	Washer, Lock	5131962E-000	1	
5	Asm., Jet Needle	1610462E-000	1	
6	Throttle, Valve	1610362E-000	1	
7	Screw, Idle	1611462E-000	1	
8	Recoil, Choke	1612762E-000	1	
9	Choke, Lever	1613562E-000	1	
10	Support, Cable	1613062E-000	1	
11	O-Ring	93210-03520	1	
12	Seal, Float	1610662E-000	1	
13	Bracket, Valve	1618562E-000	1	
14	Bolt	93500-040068-00C	1	
15	Float	1612362E-000	1	
16	Pin, Float	1611962E-000	1	
17	Pilot, Jet	1614162E-000	1	
18	Needle, Jet	1615062E-000	1	
19	Valve, Needle	1610562E-000	1	
20	Jet, Main	1610862E-000	1	
21	Float, Body	1610762E-000	1	
22	Bolt	93501-040128-00C	4	
23	Screw, Air	1614362E-000	1	
24	Drain Tube	1610962E-000	1	

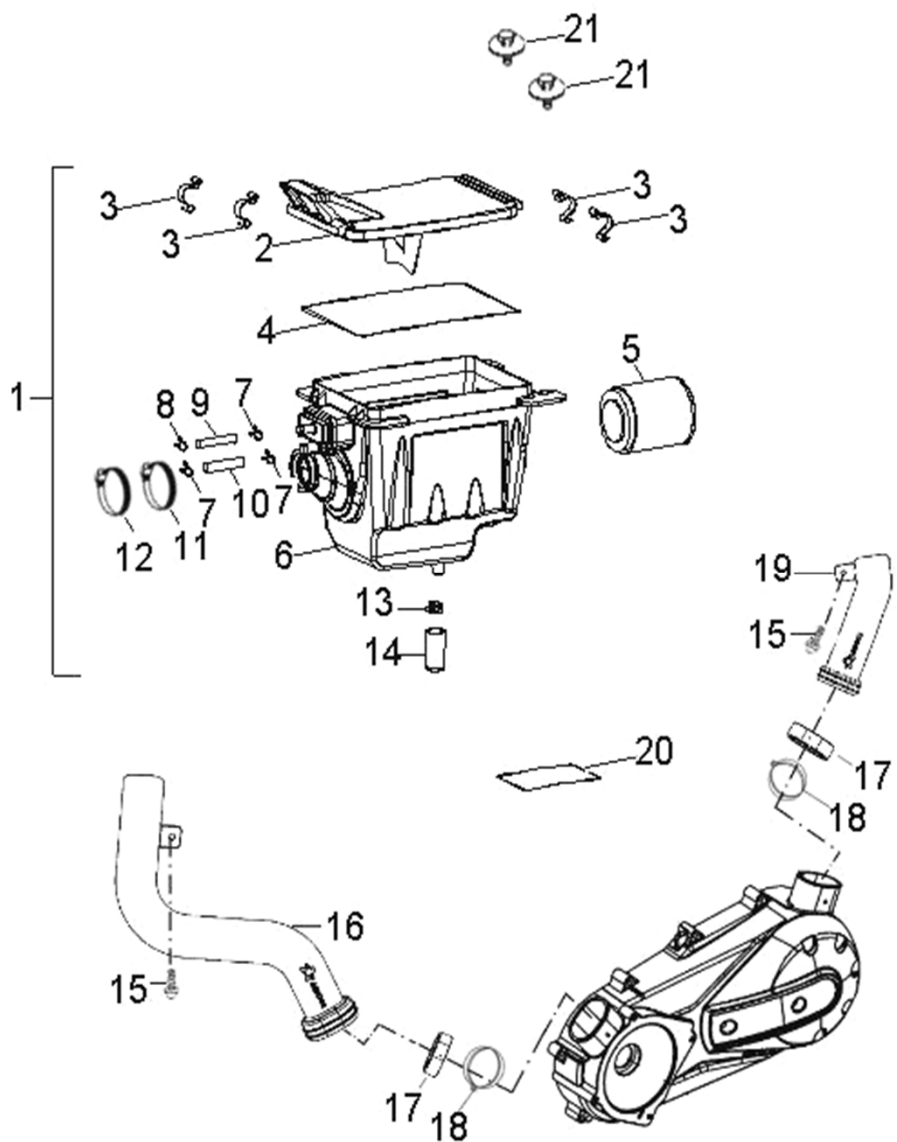
# D-14: RADIATOR



Item	Description	Part Number	Q.ty	Note
1	Asm., Filter, Daul- Intake	18995202-000	1	
2	Clip	94510-15000	3	
3	Hose, Rubber	96420-01016-052	2	
4	Bolt	96000-060128-OKL	2	M6x12x1.0
5	Bracket, Dual- Intake	1899850A-000	1	
6	Bolt	96000-060148-00K	4	M6x14x1.0
7	Bolt	96000-060168-08C	2	M6x16x1.0
8	Gasket, Hose	1864639E-000	1	
9	Tube, Dual- Intake	1864050A-000	1	
10	Clip	94510-13000	1	
11	Valve, Dual-Intake	1899955E-000	1	
12	Clip	94510-07400	6	
13	Hose	94407-04008-150	2	
14	Hose	94407-04008-035	1	
15	T-Joint	16126201-000	1	
16	Cap, Water	1911150A-000	1	
17	Tube, Water Cap	1911450A-000	1	
18	Clip	94510-06500	3	
19	Cap, Expansion Tank	1910250A-000	1	
20	Boot, Duct	1726950A-000	1	
21	Tank, Expansion	1910150A-000	1	
22	Hose	94408-05007-230	1	
23	Clamp	94515-12008	2	12x8
24	Hose, Inlet, Expansion T	19506201-000	1	
25	Hose, Bypass, Thermosa	19505201-000	1	
26	Bolt	96007-060228-00K	2	M6x22x1.0 + washer
27	Nut	94050-06000-00C	4	M6x1.0
28	Screw	93003-060168-00K	3	M6x16x1.0 + washer
29	Asm., Fan	1900562E-000	1	
30	Bracket, Fan, Left	1900762E-000	1	
31	Bracket, Fan, Right	1900662E-000	1	
32	Clamp	1922250A-000	6	
33	Hose, Water Cap, Radia	19504201-000	1	
34	Radiator	1901162F-000	1	
35	O-Ring	93210-01020	1	9.8x1.9 NBR
36	Switch, Thermosatic	19325201-000	1	
37	Hose, Inlet, Radiator	1950350A-000	2	

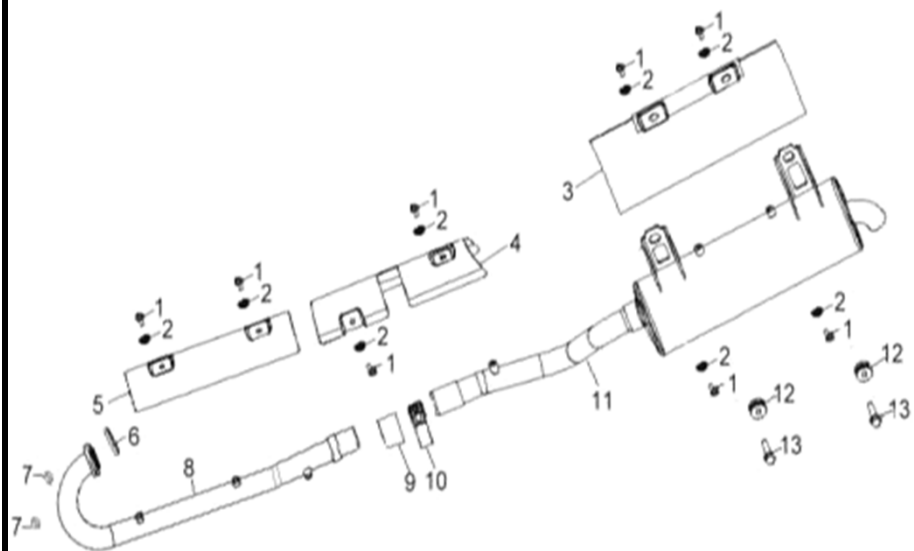


**D-15: AIR CLEANER**



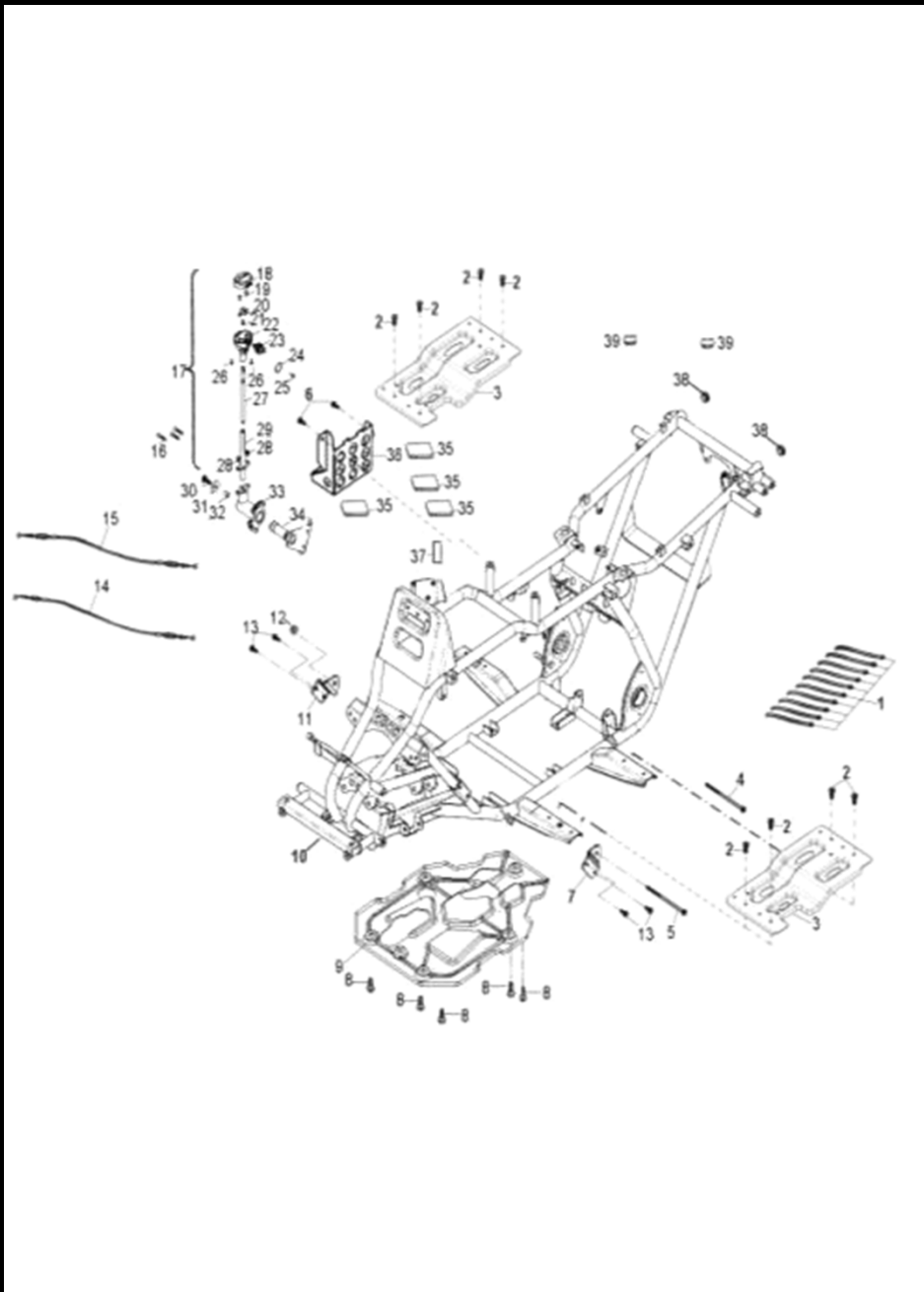
Item	Description	Part Number	Q.ty	Note
1	Asm., Cleaner, Air	17200216-000	1	
2	Cover, Air Cleaner	17207207-000	1	
3	Clip	1720839A-000	4	
4	Gasket	3371639A-000	1	
5	Filter, Air Cleaner	17205201-000	1	
6	Box, Air Cleaner	17203211-000	1	
7	Clip	94510-15000	3	
8	Clip	94510-14018	1	
9	Tube, Breather, Ventilator	17381208-000	1	
10	Tube, Breather, Ventilator	17381207-000	1	
11	Strap	89669221-000	1	
12	Strap	89669218-000	1	
13	Clamp	94515-15010	1	
14	Hose, Drain	94414-01613-060	1	
15	Bolt	92003-060168-00K	2	M6x16x1.0 + washer
16	Duct, Inlet	1725555E-000	1	
17	Boot, Duct	17269203-000	2	
18	Strap	89669212-000	2	
19	Duct, Outlet	1725655E-000	1	
20	Decal, Insulation	87011210-000	1	
21	Bolt	92005-060168-00K	2	M6x16x1.0 + washer

**D-16: EXHAUST PIPE**



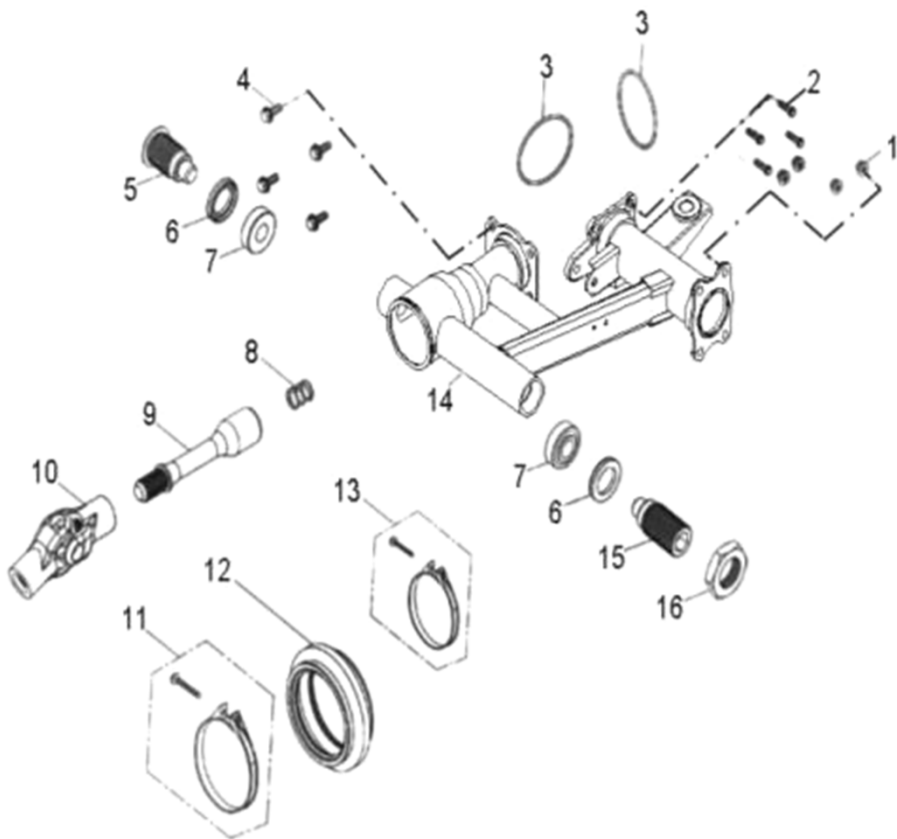
Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-060128-00K	8	
2	Washer, Star	94103-0600000-00C	8	M6x1.0
3	Shield, Exhaust	18315215-000	1	
4	Shield, Exhaust	18315216-000	1	
5	Shield, Exhaust	1831555E-000	1	
6	Gasket	18291205-000	1	
7	Nut	94050-08000-00C	2	M8x1.25
8	Pipe, Exhaust, Front	18299228-000	1	
9	Collar	18321201-000	1	
10	Spring	94514-45015	1	
11	Silencer	1829855E-000	1	
12	Bushing	96400-082614	2	
13	Bolt	96000-080258-00K	2	M8x25x1.25

**D-17: FRAME BODY**



Item	Description	Part Number	Q.ty	Note
1	Strap	89569131-000	10	ALT-200M-B
2	Bolt	96000-060128-OKL	8	M6x12x1.0
3	Bracket, Footwell, RH	5110555E-000	2	
4	Bolt	96000-101308-00B	1	M10x130x1.25
5	Bolt	96000-102008-00B	1	M10x200x1.25
6	Bolt	96000-080168-OKL	2	M8x16x1.25
7	Mounting, Engine, LH	5090255E-000	1	
8	Bolt	92005-060168-00K	5	M6x16x1.0 + washer
9	Shield, Chassis	50106203-000	1	
10	Asm., Frame	50100304-067	1	
11	Mounting, Engine, RH	5090855E-000	1	
12	Nut	90355-10000-0UB	1	M10x1.25
13	Bolt	96000-080208-OKL	4	
14	Cable, Shift	2133555B-000	1	
15	Cable, Shift	2133555A-000	1	
16	Bolt	96000-060128-10K	3	M6x12x1.0
17	Asm., Shift Lever	2135055E-000	1	
18	Cover	21327204-000	1	
19	Screw	93903-1040088-00K	2	M4x8
20	Plate, Shift	2133655E-000	1	
21	Spring, Shift	2132050A-000	1	
22	Knob, Transmission Level	21328203-000	1	
23	Rubber, shift lever	2133455E-000	1	
24	Clip, Spring	94661-21012	1	
25	Screw	93100-050108-00K	1	
26	Screw	93903-1030108-00K	2	
27	Linkage, Shift Lever	2133850A-000	1	
28	Bolt	96000-050088-00K	2	
29	Sleeve, Shift Lever	2134555E-000	1	
30	Bolt	96000-080128-00K	1	M8x12x1.25
31	Washer	94101-1030020-00K	1	10.1x30x2
32	Clip, Cir	94511-2400S	1	
33	Gear Selector	2131955E-000	1	
34	Mounting, Shift Lever	2134355E-000	1	
35	Foam, battery	81113203-000	4	
36	Boot, Shift Arm	3150355E-000	1	
37	Trim, Rubber	50811202-000	1	
38	Cap, Rubber	19611202-000	2	
39	Rubber, Seat	77220131-000	2	

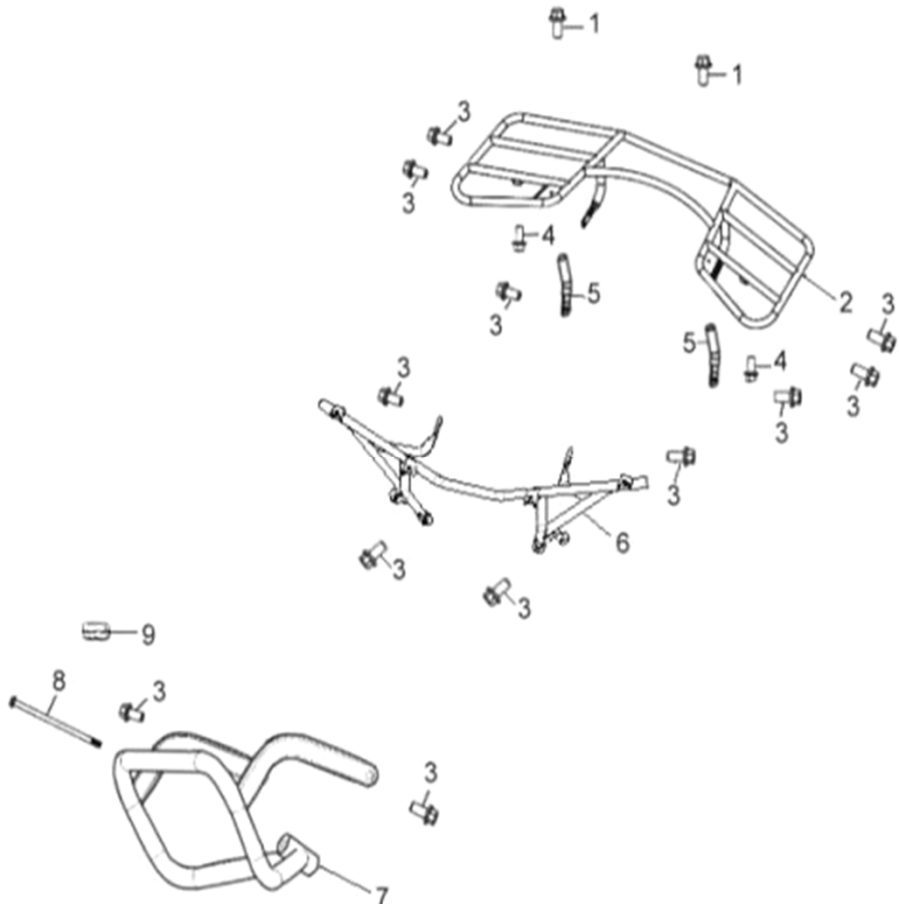
## D-18: REAR SWIM ARM ASSEMBLY



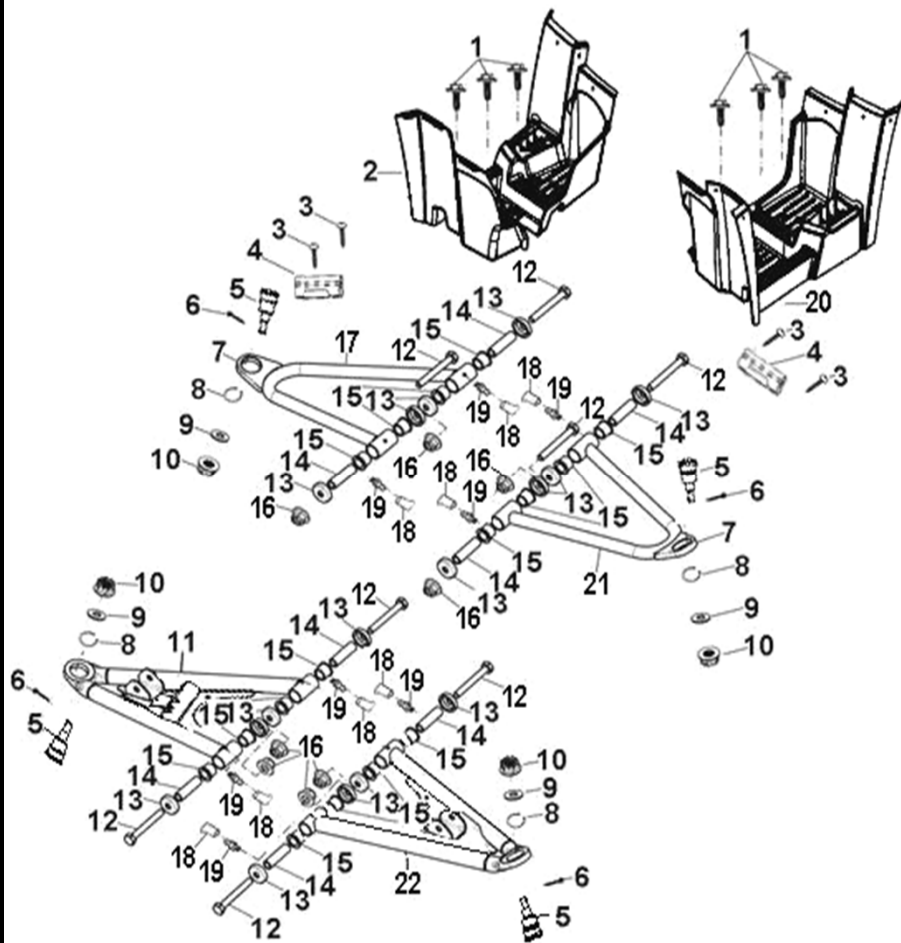
Item	Description	Part Number	Q.ty	Note
1	Nut	90350-10000-0UC	4	M10x1.25
2	Bolt	96000-100308-0BL	4	
3	O-Ring	93210-07531	2	75x3.1
4	Bolt	96000-100258-0BL	4	
5	Bolt	91000-300608-00C	1	
6	Seal, Oil	96500-264006A7271	2	
7	Bearing	96150-17401-30000	2	
8	Spring	4054139A-000	1	
9	Shaft, Drive	5244055E-000	1	
10	Joint, Universal	5245039A-000	1	
11	Strap	89669211-000	1	
12	Boot	2130750A-000	1	
13	Strap	8966939A	1	
14	Arm, Swing	5241055E-067	1	
15	Bolt	91000-300698-00C	1	
16	Nut	94001-30000-00C	1	

**D-19: BUMPER**

Item	Description	Part Number	Q.ty	Note
1	Bolt	96000-080148-OKL	2	M8x14x1.25
2	Rear Rack	8111155E-067	1	
3	Bolt	92001-080208-OKL	12	M8x20x1.25 + washer
4	Bolt	96007-060228-00K	2	M6x22x1.0 + washer
5	Bracket, Rear	81122203-067	2	
6	Bracket, Bumper	5045062F-067	1	
7	Bumper	5045555E-067	1	
8	Bolt	96000-100608-OKL	1	M10x60x1.25
9	Rubber, Fuel Tank	64319131-000	1	

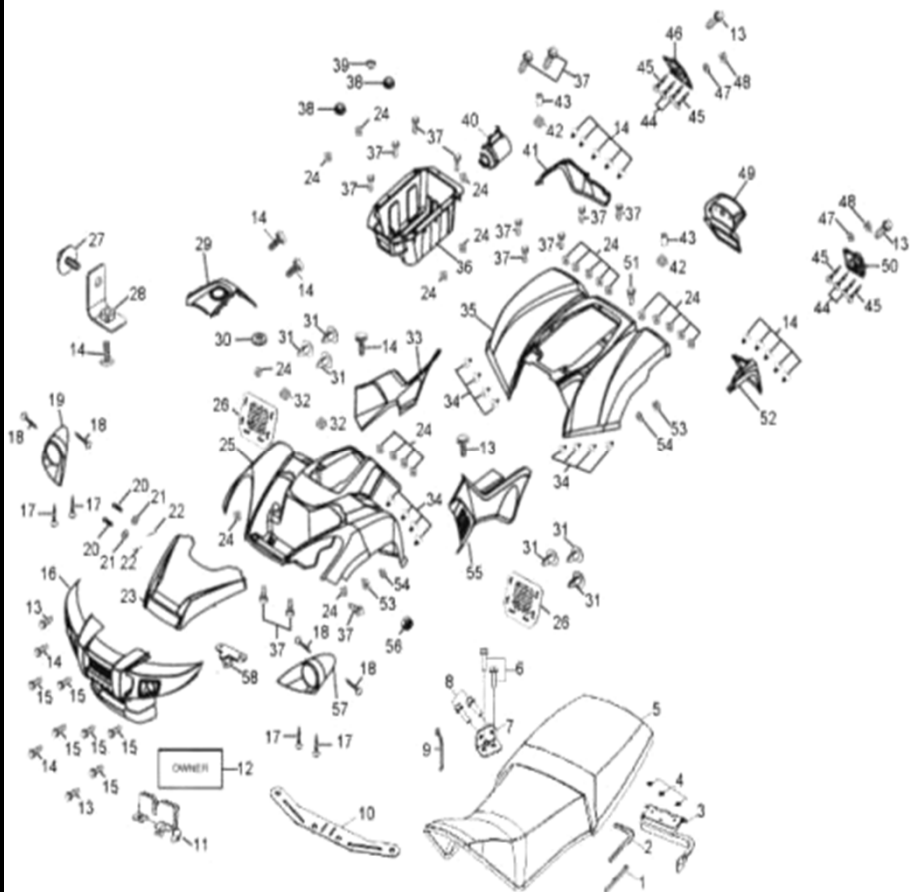


# D-20: SWING ARM & FOOTREST



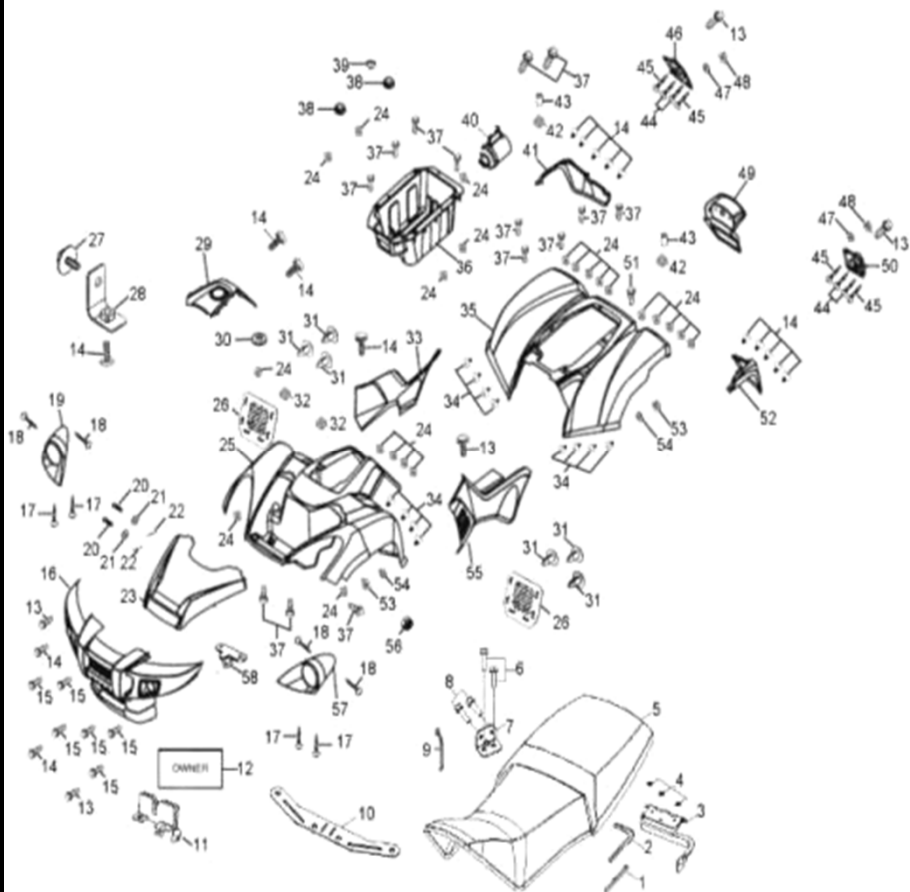
Item	Description	Part Number	Q.ty	Note
1	Bolt	96007-060168-00K	6	M6x16x1.0 + washer
2	Footwell, RH	6430055E-000	1	
3	Screw	93903-1050128-00K	4	M5x12
4	Retainer, Brake Line, Frd	53005202-000	2	
5	Ball Joint	52451204-000	4	
6	Pin, Cotter	94201-23250	4	
7	Bracket, Ball Joint	5313639A-000	2	
8	Clip, Cir	94511-3113S	4	
9	Washer	94101-1225020-00C	4	12.1x25x2
10	Nut, Lock	90351-12000-00C	4	M12x1.25
11	A-Arm, Lower, RH	53031203-067	1	
12	Bolt	96000-100758-0KL	8	
13	Cap, Rubber	52426156-000	16	
14	Spacer	5314039A-000	8	
15	Bushing	53135203-000	16	
16	Nut	94050-10000-00C	8	M10x1.25
17	A- Arm, Upper, RH	5303255E-067	1	
18	Cap, Valve, Grease	51301131-000	8	
19	Valve, Grease	51300131-000	8	
20	Footwell, LH	6431055E-000	1	
21	A-Arm, Upper, LH	5313255E-067	1	
22	A-Arm, Lower, LH	53131203-067	1	

**D-21: CAB & SEAT**



Item	Description	Part Number	Q.ty	Note
1	Trim, Rubber	94430-00000-405	1	
2	Trim, Rubber	94430-00000-815	1	
3	Hinge, Seat	77223201-000	1	
4	Nut	90350-06000-0UK	3	
5	Seat	77200267-000	1	Grey stitch
		77200266-000		Red stitch
6	Bolt	93100-050168-00K	2	M5x16x0.8
7	Bracket, lock, hood	83604201-000	1	
8	Screw	93903-1050128-00K	2	M5x12
9	Cable, Lock	77232202-000	1	
10	Bracket, striker, key	77235201-000	1	
11	Lock striker	77231181-000	1	also use in hood
12	Manual, Owner's	88510220-001	1	
13	Bolt	96000-060108-00K	4	M6x10x1.0
14	Bolt	93800-060168-00K	17	M6x16x1.0
15	Bolt	93800-060128-00K	6	M6x12x1.0
16	Bumper, Front	5046155E-000	1	
17	Screw	93903-1050128-00K	4	M5x12
18	Bolt	93100-050128-00K	4	M5x12x0.8
19	Cover, Headlight, RH	3340455E-000	1	
20	Pin, Lever, Shift	77218201-000	2	
21	Washer	94101-0816015-00C	2	8.1x16x1.5
22	Cotter Pin	94203-12200	2	
23	Hood	7722755E-116	1	Black
		7722755E-507		Red
24	U-Nut,M6	61121201-00C	22	
25	Cab, Front	6110055E-116	1	Black
		6110055E-507		Red
26	Net, Rubber	61103201-000	2	
27	Bolt	96007-060228-00K	1	M6x22x1.0 + washer
28	Bracket, Expansion Tank	19104201-000	1	
29	Cover, Fuel Tank	17555208-000	1	
30	Washer	94101-0613010-00K	1	6x13x1
31	Rivet, Plastic	61120153-000	6	
32	Foam	17502203-000	2	
33	Panel, Side, RH	8350055E-000	1	
34	Bolt	93100-050168-00K	16	M5x16x0.8
35	Cab, Rear	6100055E-133	1	
36	Luggage Box	7722655E-000	1	
37	Bolt	96007-060168-00K	14	M6x16x1.0 + washer

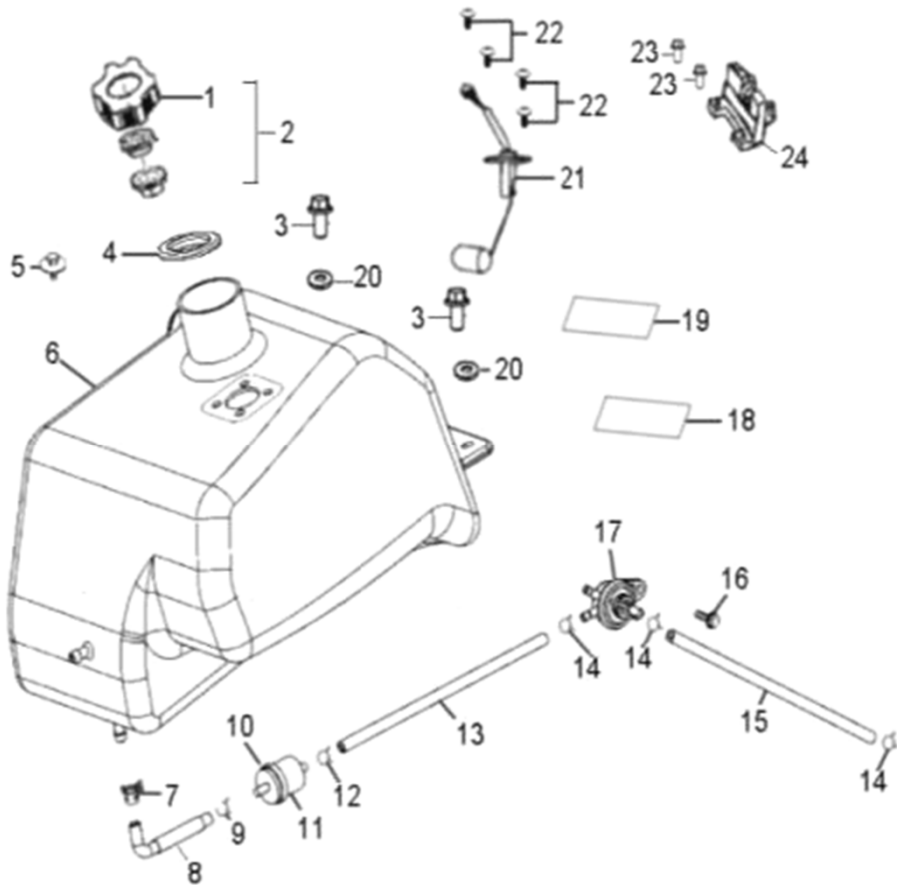
**D-21: CAB & SEAT**



Item	Description	Part Number	Q.ty	Note
38	Plug, Rubbe, Hood	50424203-000	2	
39	Boot	50423203-000	1	
40	Asm,Toolbox	8912355E-000	1	
41	Fender, Rear, RH	6281055E-000	1	
42	Foam	17502204-000	2	
43	Bush	81205201-000	2	
44	Screw	93903-3040148-02K	4	
45	Screw	93903-2040128-00K	4	M4x12
46	Cover, Rear Signal, RH	3380155E-000	1	
47	Washer	94101-0619010-00C	2	6.1x19x1
48	Nut	94050-06000-00C	2	M6x1.0
49	License Plate	3370855E-000	1	
50	Cover, Rear Signal, LH	3385155E-000	1	
51	Bolt	91000-060208-00K	1	
52	Fender, Rear, LH	6282055E-000	1	
53	Nut	90350-05000-00K	16	M5x0.8
54	Washer	94101-0514010-00K	16	5.1x14x1
55	Panel, Side, LH	83600215-000	1	
56	Nut	90350-06000-00K	1	M6x1.0
57	Cover, Headlight, LH	3345455E-000	1	
58	Latch, Hood	77219201-000	1	

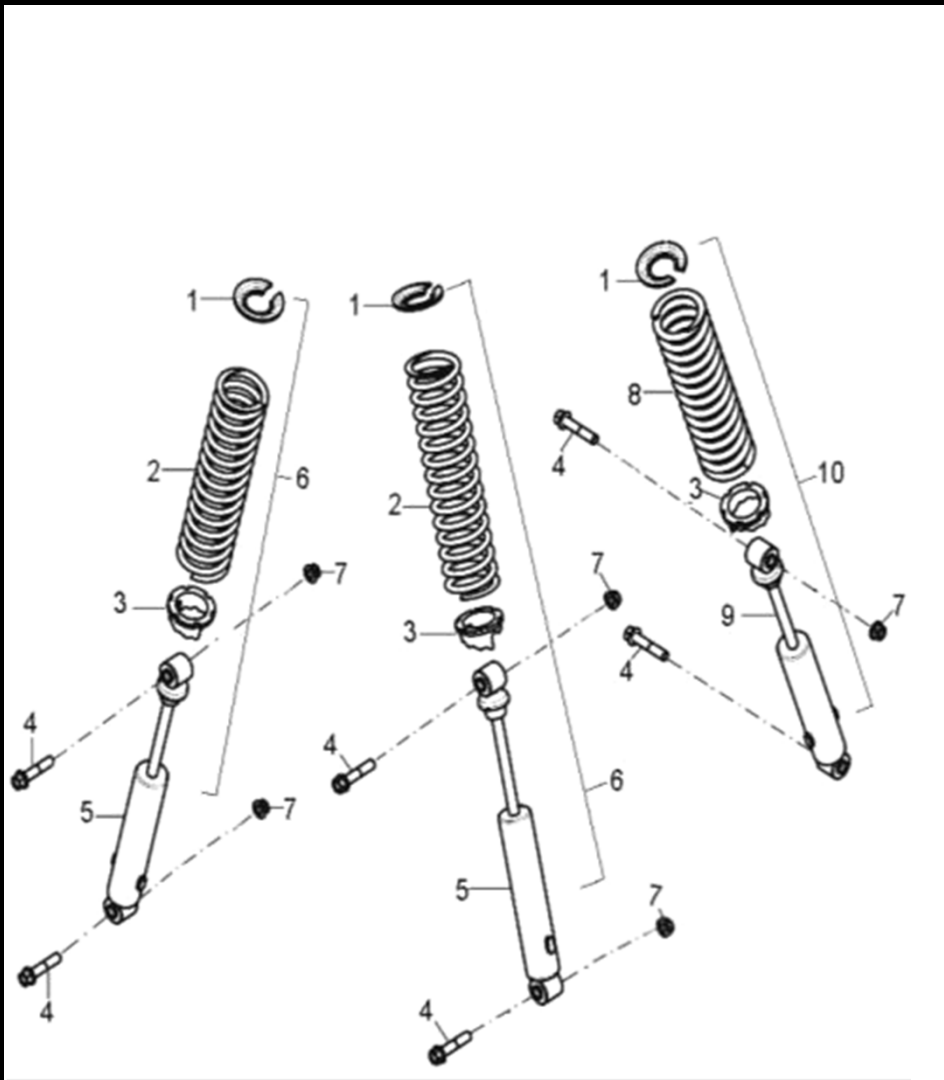


D-22: FUEL TANK



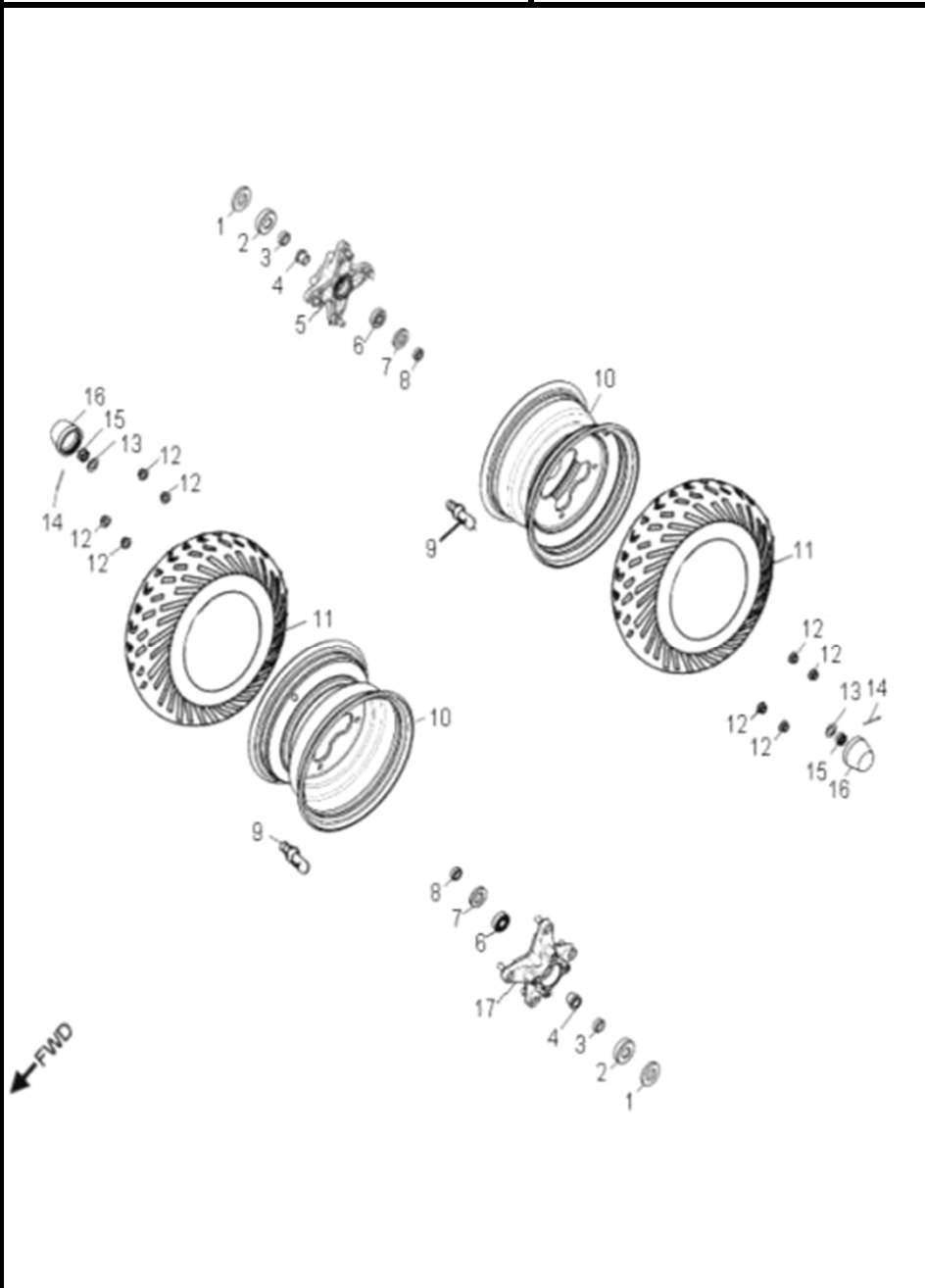
Item	Description	Part Number	Q.ty	Note
1	Cap, Fuel	17623203-000	1	
2	Asm., Cap, Fuel Tank	17620202-000	1	Incl. 1
3	Bolt	96000-080288-00K	2	
4	Collar, Fuel Tank	17507201-000	1	
5	Bolt	92005-060168-00K	1	M6x16x1.0 + washer
6	Asm., Tank, Fuel	1750055E-000	1	
7	Clamp	94515-10008	1	
8	Fuel hose	94412-05009-105	1	
9	Clip	94510-08008	1	
10	Clamp	1795955E-000	1	
11	Filter, Fuel	17952111-000	1	
12	Clip	94510-09012	1	
13	Asm., Hose, Fuel	94410-05009-012	1	
14	Clip	94510-08012	3	
15	Asm., Hose, Fuel	94410-05009-013	1	
16	Bolt	96000-060168-10K	1	M6x16x1.0
17	Valve, Fuel	17950111-000	1	
18	Decal, Insulation	87011211-000	1	
19	Decal, Insulation	87011212-000	1	
20	Washer	94101-0822020-00C	2	8x22x2
21	Sensor, Fuel	37800203-000	1	
22	Bolt	93100-050168-00K	4	M5x16x0.8
23	Bolt	96000-060148-00K	2	M6x14x1.0
24	Lock striker	77231180-000	1	

# D-23: SUSPENSION



Item	Description	Part Number	Q.ty	Note
1	Retainer, Spring	52406153-000	3	
2	Spring, Suspension, Front	5110155E-000	2	
3	Collar, Adjustment	52404151-000	3	
4	Bolt	96000-100508-0KL	6	M10x50x1.25
5	Shock, Front	5110255E-000	2	
6	Asm., Suspension, Front	5110055E-293	2	
7	Nut	94050-10000-00C	5	M10x1.25
8	Spring, Suspension, Rear	5240155E-000	1	
9	Shock, Rear	5240255E-000	1	
10	Asm., Suspension, Rear	5240055E-293	1	

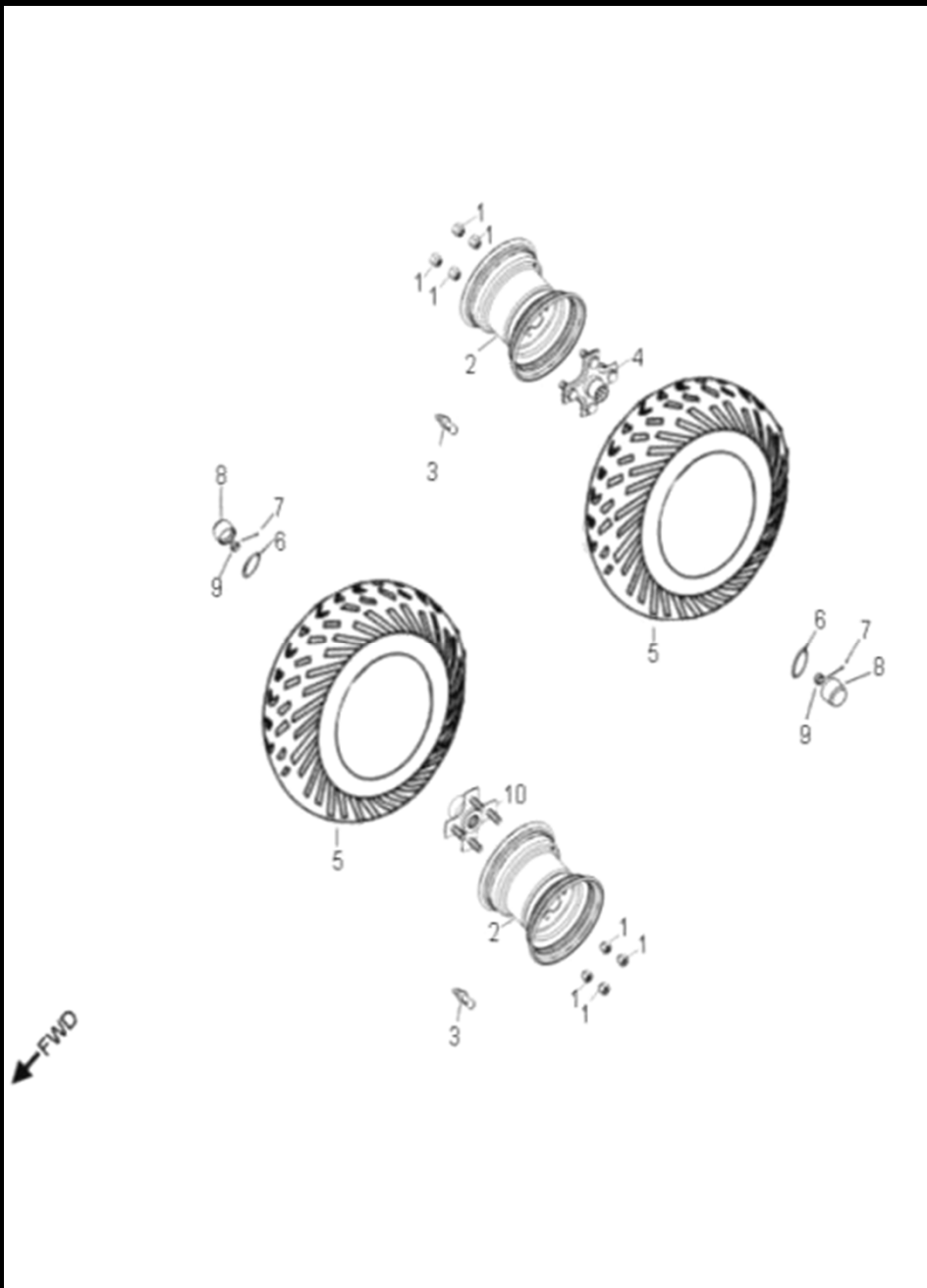
**D-24: FRONT WHEEL**



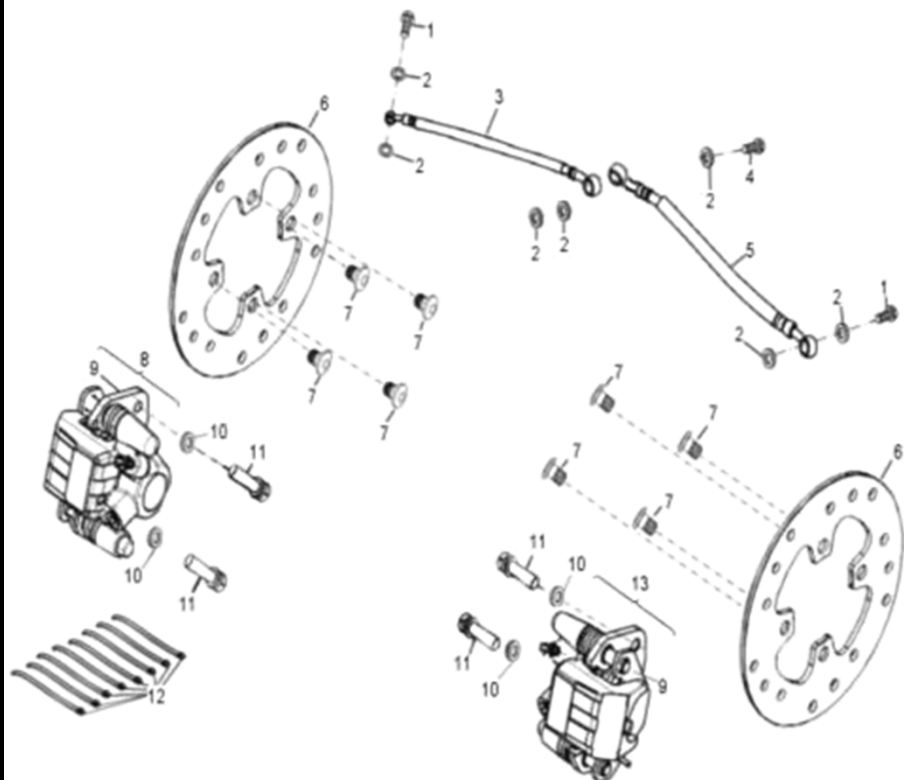
Item	Description	Part Number	Q.ty	Note
1	Seal, Oil	96500-25470700000	2	25x47x0.7
2	Bearing, Ball	96100-62040-Z0000	2	
3	Spacer	4431139A-000	2	
4	Spacer	4431539A-000	2	
5	Hub, Wheel, Front	42010204-000	1	
6	Bearing, Ball	0490005-000	2	
7	Seal, Oil	96500-223806A7271	2	22x38x6
8	Spacer	4431239A-000	2	
9	Valve, Rim	42616131-000	2	
10	Rim, Front	4270155E-067	2	
11	Tire	42711227-000	2	
12	Nut	90355-10000-0UB	8	M10x1.25
13	Washer	94121-1426016-000	2	14x26x1.6
14	Pin, Cotter	94201-32320	2	
15	Nut, Insert Lock	90353-14015-00C	2	
16	Cap, Hub	4273039A-000	2	
17	Hub, Wheel, Front	4201039A-000	1	

**D-25: REAR WHEEL**

Item	Description	Part Number	Q.ty	Note
1	Nut	90355-10000-0UB	8	M10x1.25
2	Rim, Rear	4280155E-067	2	
3	Valve, Rim	42616131-000	2	
4	Hub, Wheel, RH	4202039A-000	1	
5	Tire	42811227-000	2	
6	Washer	94121-1835200-000	2	18x35x2
7	Pin, Cotter	94201-32320	2	
8	Cap, Hub	4273039A-000	2	
9	Nut	90352-18000-00C	2	M18x1.5
10	Hub, Wheel, LH	4203039A-000	1	

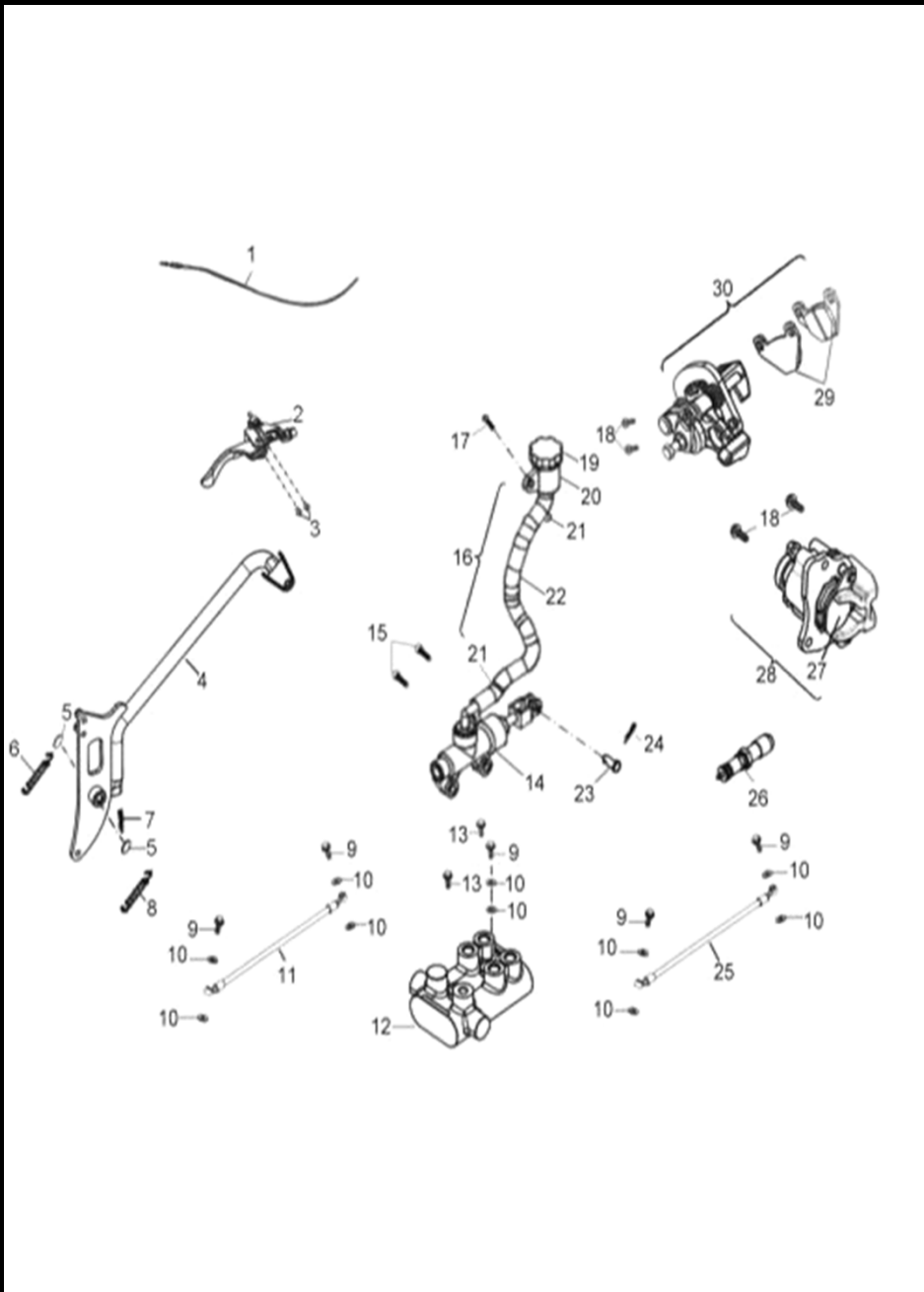


# D-26: FRONT BRAKE



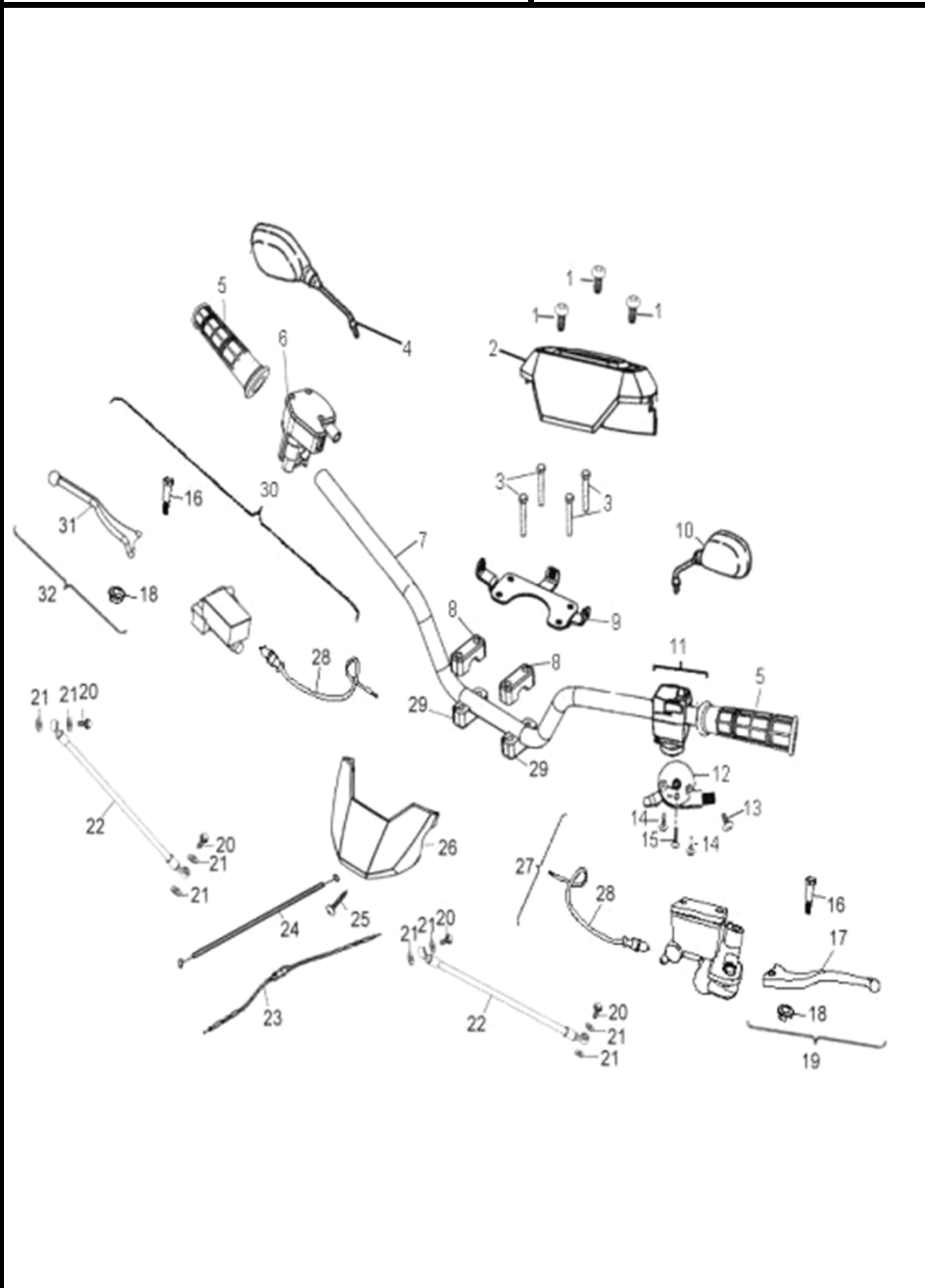
Item	Description	Part Number	Q.ty	Note
1	Bolt, Banjo	45456111-000	2	
2	Washer	94101-1015012-U0B	7	10.1x15x1.2
3	Hose, Front Brake, Lowe	45449212-000	1	
4	Bolt, Banjo	45456202-000	1	
5	Hose, Front Brake, Lowe	45449211-000	1	
6	Plate, Front Brake, LH	4501039A-000	2	
7	Bolt	45016131-00K	8	
8	Asm., Caliper, RH	4500239A-000	1	Incl. 9
9	Pads, Caliper, Front	43121201-000	2	
10	Washer	94101-0816020-00C	4	8x16x2
11	Bolt	92001-080308-00K	4	
12	Strap	89569131-000	8	ALT-200M-B
13	Asm., Caliper, LH	4500139A-000	1	Incl. 9

**D-27: REAR BRAKE**



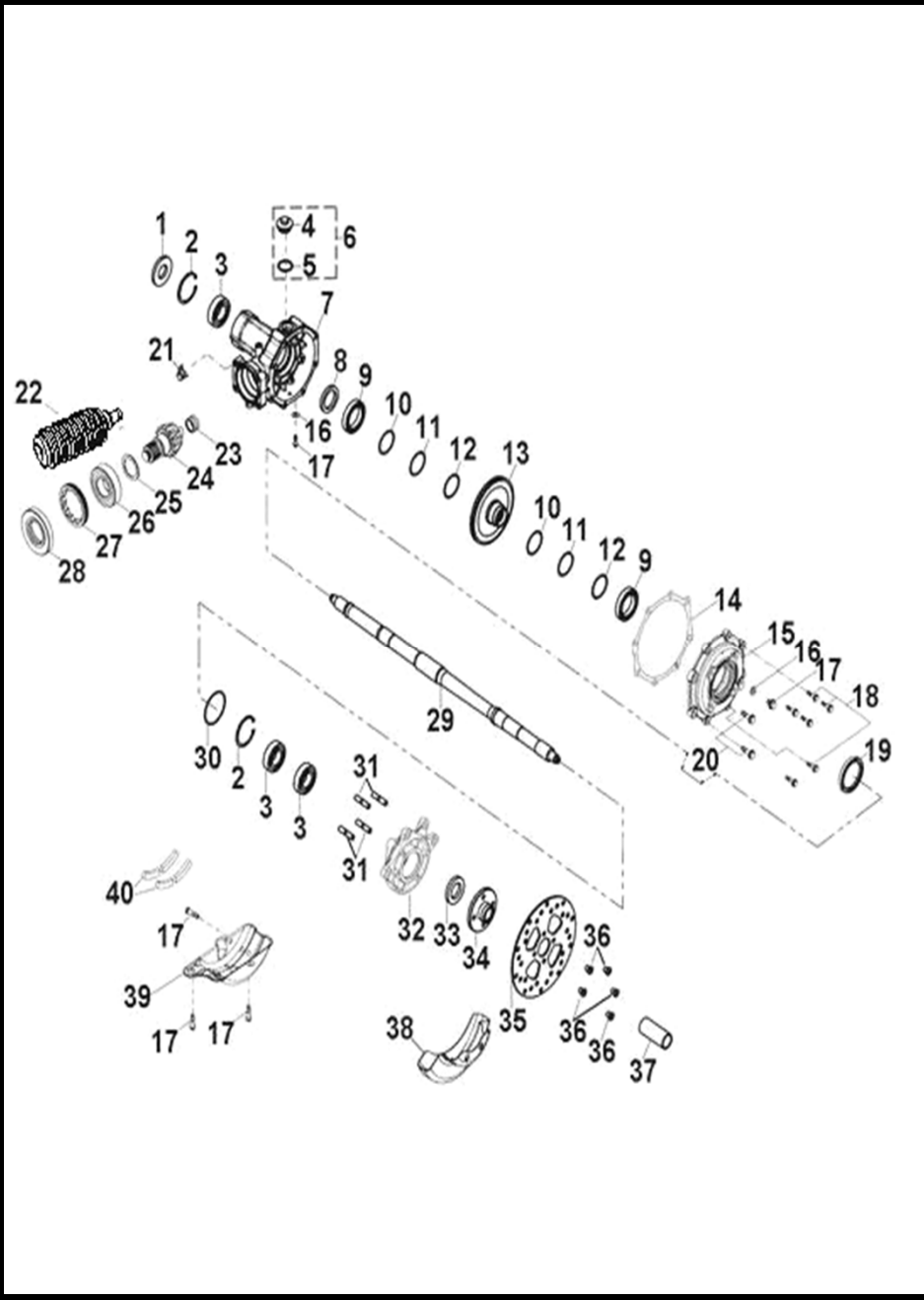
Item	Description	Part Number	Q.ty	Note
1	Cable, Parking Brake	38706202-000	1	
2	Lever, Parking Brake	3871055E-000	1	
3	Bolt	91003-060208-00K	2	M6x20x1.0
4	Padel, Brake	4345655E-000	1	
5	O-Ring	93210-01115	2	
6	Spring, Brake	50507002-000	1	
7	Pin, Cotter	94201-25190	1	
8	Spring, Switch	43422202-000	1	
9	Bolt, Banjo	45456111-000	5	
10	Washer	94101-1015012-U0B	10	10.1x15x1.2
11	Hose, Front Brake, Lowe	45449209-000	1	
12	Brake Shunt	45470201-000	1	
13	Bolt	96000-080388-00K	2	M8x38x1.25
14	Master Cylinder	4350155E-000	1	
15	Bolt	92001-080258-00K	2	
16	Asm., Master Cylinder	4350055E-000	1	Incl. 19~22, 16
17	Bolt	96000-060128-0KL	1	M6x12x1.0
18	Bolt	96000-100208-0KL	4	M10x20x1.25
19	Cap, Oil Tank	43016201-000	1	
20	Valve, Fuel	17950201-000	1	
21	Clamp	94515-12008	2	12x8
22	Hose, Brake	45447210-000	1	
23	Pin	94302-07018	1	
24	Pin, Cotter	94201-16190	1	
25	Hose, Front Brake, Lowe	45449210-000	1	
26	Switch, Brake	34916201-000	1	
27	Pads, Brake	45120182-000	1	
28	Asm., Caliper, Rear	4500055E-000	1	
29	Pads, Parking Brake	43201201-000	1	
30	Asm., Caliper, Parking B	43200201-000	1	

# D-28: HANDLEBAR



Item	Description	Part Number	Q.ty	Note
1	Bolt	93100-050128-00K	3	M5x12x0.8
2	Pod, Handlebar	6421155E-000	1	
3	Bolt	96000-080638-00B	4	
4	Mirror, RH	88110204-000	1	
5	Grip, Handlebar	53167201-000	2	
6	Control, Throttle	5390055E-000	1	
7	Handlebar	5310055E-067	1	
8	Clamp, Upper	5321039A-000	2	
9	Bracket, Pod	5331055E-000	1	
10	Mirror, LH	88120201-001	1	Incl. 14~18
11	Asm., Switch, LH	35151227-001	1	Incl. 15~18
12	Asm., Manual Choke	35160201-000	1	
13	Bolt	93500-030068-00C	1	M3x6x0.6
14	Screw	93100-030048-00B	2	M3x4x0.6
15	Bolt	93500-060088-00K	1	M6x8x1.0
16	Bolt	89220201-000	2	
17	Lever, Brake, LH	53178205-000	1	
18	Nut	94073-06006-00K	2	
19	Asm., Lever, LH	53163205-000	1	
20	Bolt, Banjo	45456111-000	4	
21	Washer	94101-1015012-U0B	8	10.1x15x1.2
22	Hose, Front Brake, Upper	45448208-000	2	
23	Cable, Throttle	5391055E-000	1	
24	Choke, Cable, Manual	5392255E-000	1	
25	Screw	93903-1040128-00K	1	M4x12
26	Pod, Handlebar, Lower	6421255E-133	1	
27	Asm., Lever LH	5317155E-000	1	
28	Asm., Sensor, Taillight, L	35340131-00K	2	
29	Clamp, Lower	5320039A-000	2	
30	Asm., Master Cylinder, R	53172206-000	1	
31	Lever, Brake, RH	53175181-000	1	
32	Asm., Lever, RH	53164204-000	1	

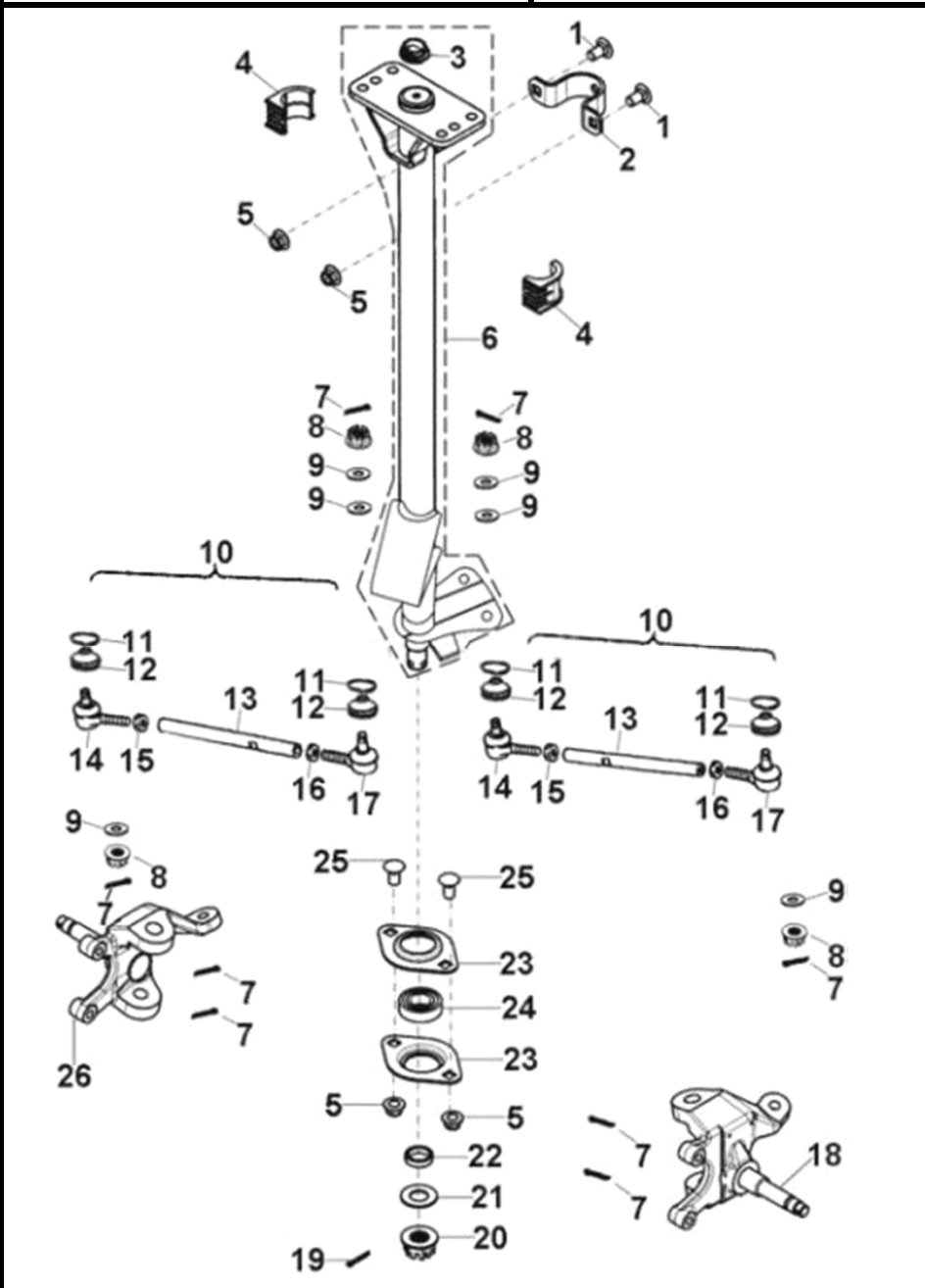
# D-29: REAR WHEEL AXLE



Item	Description	Part Number	Q.ty	Note
1	Seal, Oil	96500-306207A7271	1	
2	Clip, Cir	94512-6200R	2	
3	Bearing, Ball	96100-6206-LLUC3/ZG	3	
4	Plug, Drain, Oil	11334119-000	1	
5	O-Ring	93210-03132	1	30.8mm
6	Asm., Cap	1542539A-000	1	
7	Gearcase	4210039B-001	1	
8	Seal, Oil	96500-415607A7271	1	
9	Bearing, Ball	96100-69090-00000	2	
10	Shim	42401201-000	2	
11	Shim	42401202-000	2	
12	Shim	42401203-000	2	
13	Gear, Bevel	42320201-00A	1	
14	Gasket, Cover	4229139A-001	1	
15	Cover, Gearcase	4220055E-000	1	
16	Washer	94101-0816020-00L	2	
17	Bolt	96000-080108-00K	5	M8x10x1.25
18	Bolt	96000-080288-00B	6	
19	Seal, Oil	96500-415106A2650	1	
20	Bolt	96000-100358-00B	2	
21	Clamp	94515-11007	1	
22	Bellows	16600201-000	1	
23	Bearing, Needle	96200-142213	1	
24	Gear, Pinion	42310201-00A	1	
25	Shim	4241039A-000	1	
26	Bearing, Ball	96100-62060-00000	1	
27	Nut	90204-65000-000	1	
28	Seal, Oil	96500-347210A7271	1	
29	Axle	4200050A-000	1	
30	O-Ring	93210-06725	1	
31	Stud	91001-100488-00B	4	
32	Housing, Rear axle	4280555E-000	1	
33	Seal, Oil	96500-405707A7271	1	
34	Hub, Disc	4349055E-000	1	
35	Disc, Brake	43511202-000	1	
36	Bolt	45016131-00K	5	
37	Tube, Spacer	4281055E-000	1	
38	Shield, Disc	52621201-067	1	
39	Shield, Gearcase	4352639A-067	1	
40	Foam	3720439A-000	4	

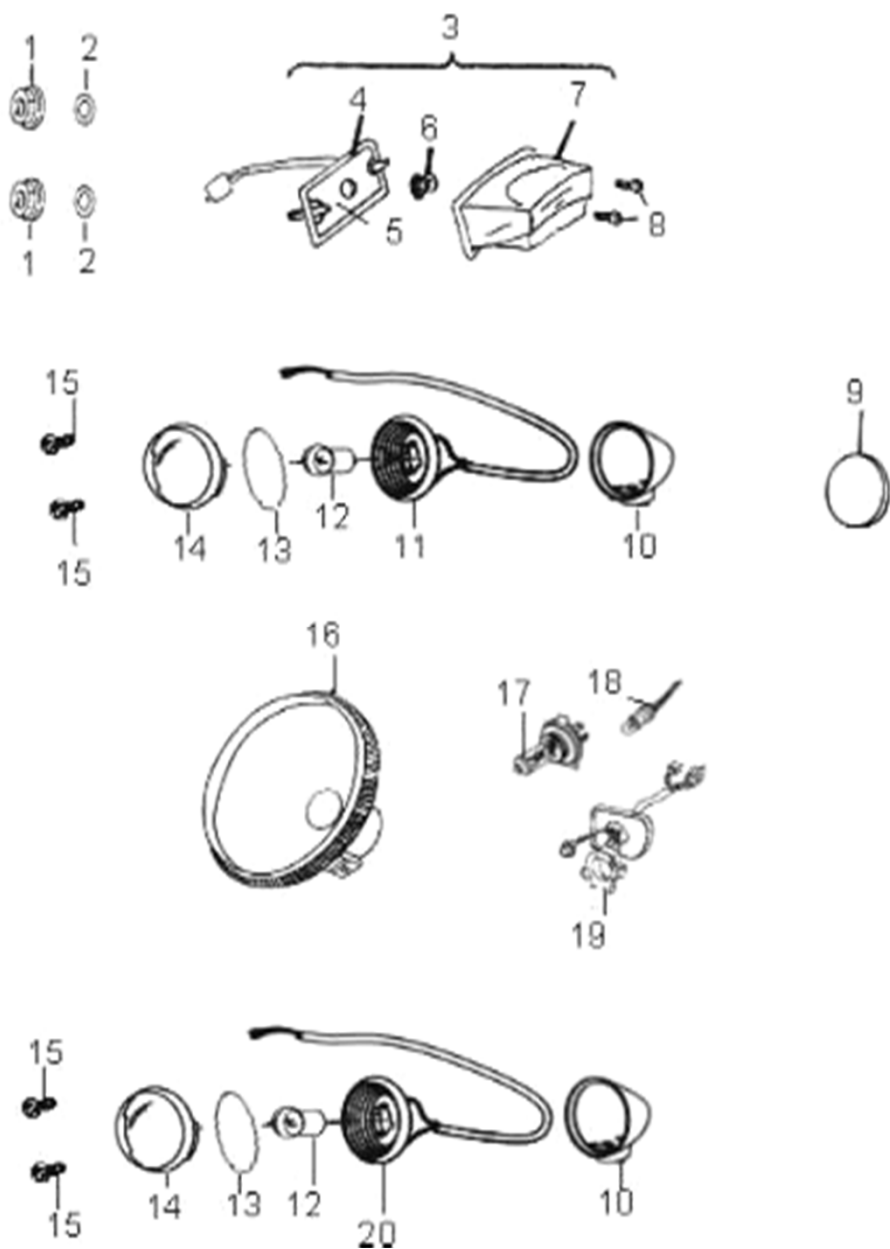


**D-30: STEERING**



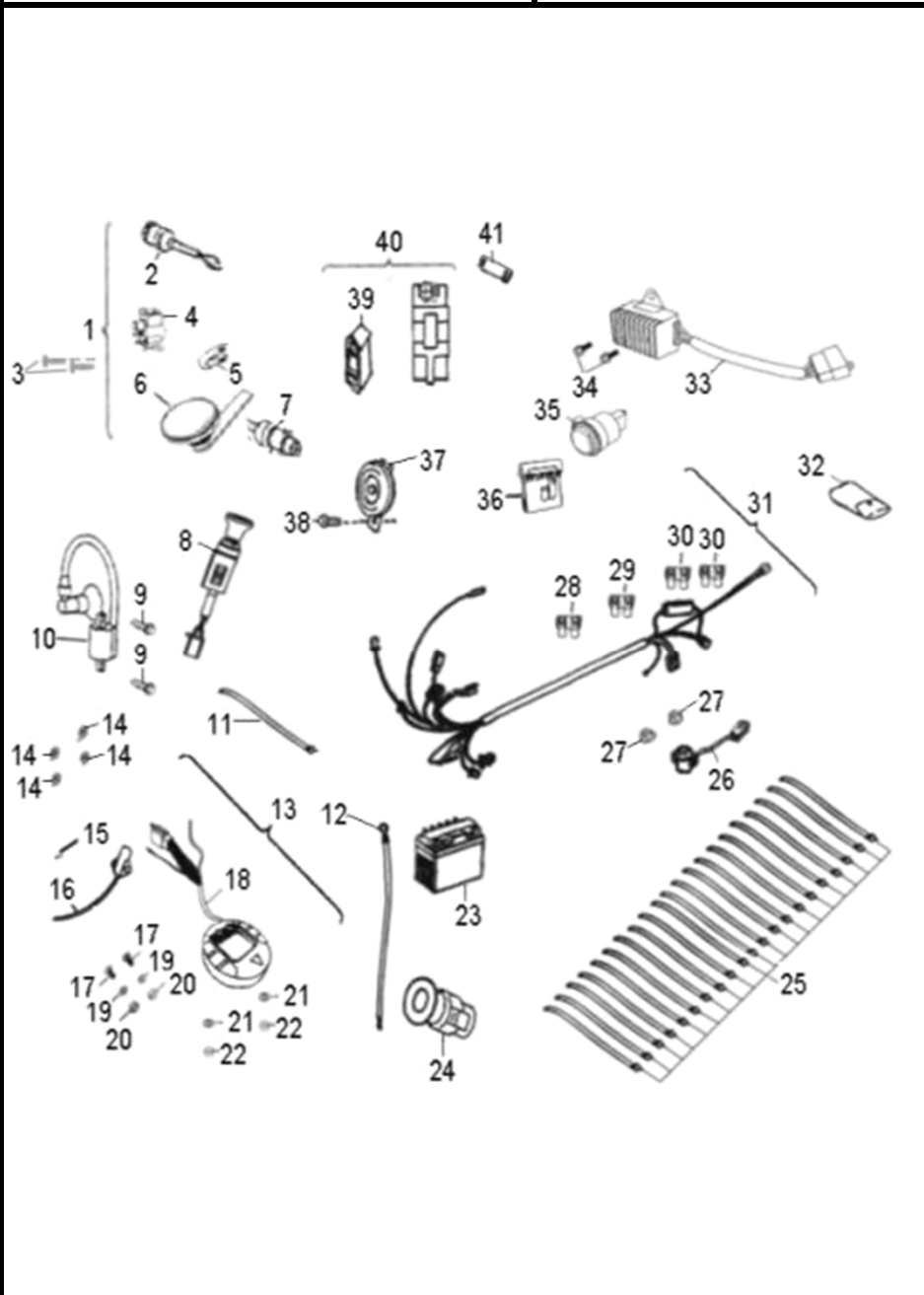
Item	Description	Part Number	Q.ty	Note
1	Bolt, Carriage	95021-0001C8-000	2	
2	Bracket, Bushing, Upper	5349539A-000	1	
3	Cap, Rubber	19611202-000	1	
4	Sleeve, Steering Shaft	5122039A-000	2	
5	Nut	90350-10000-0UC	4	M10x1.25
6	Shaft, Steering	5110755E-067	1	
7	Pin, Cotter	94201-25190	8	
8	Nut	90352-10000-00C	4	M10x1.25
9	Washer	94101-1022020-00C	6	10.1x22x2
10	Asm., Tie Rod	5341039A-000	2	
11	Spring	94514-09255	4	
12	Boot	16129201-000	4	
13	Asm., Tie Rod	5341139A-000	2	
14	Rod End, LH	5341239A-000	2	
15	Nut	94002-10010-00C	2	
16	Nut	94001-10000-00C	2	M10x1.25
17	Rod End, RH	5341339A-000	2	
18	Asm., Steering Knuckle,	51325209-000	1	
19	Pin, Cotter	94201-32320	1	
20	Nut	90352-18000-00C	1	M18x1.5
21	Washer	94121-1835200-000	1	18x35x2
22	Spacer	4431339A-000	1	
23	Flangette	5111139A-000	2	
24	Bearing, Ball	0490004-000	1	
25	Bolt, Carriage	95021-100228-00C	2	
26	Asm., Steering Knuckle,	51330210-000	1	

# D-31: LIGHTS



Item	Description	Part Number	Q.ty	Note
1	Nut	94050-06000-00C	2	M6x1.0
2	Washer	94101-0619010-00C	2	6.1x19x1
3	Asm., Taillight	3370039A-000	1	Incl. 2~6
4	Gasket	33716205-000	1	
5	Socket, Taillight	33711204-000	1	
6	Bulb, Taillight	34906201-000	1	
7	Lens, Taillight	33702202-000	1	
8	Bolt	93500-035398-SUS	2	M3x38x0.6
9	Reflector	3374155E-000	2	
10	Socket Signal	33604201-000	4	
11	Socket, Signal, RH	33442201-000	2	
12	Bulb, Signal	33905205-000	4	
13	O-Ring	93210-04920	4	
14	Lens, Signal	33603201-000	4	
15	Screw	93903-1030148-00C	8	M3x14
16	Lens, Headlight	33110225-000	2	
17	Bulb, Headlight	34901205-000	2	
18	Bulb, Parking	34909203-000	2	
19	Socket, Headlight	33111226-000	2	
20	Socket, Signal, LH	33441201-000	2	

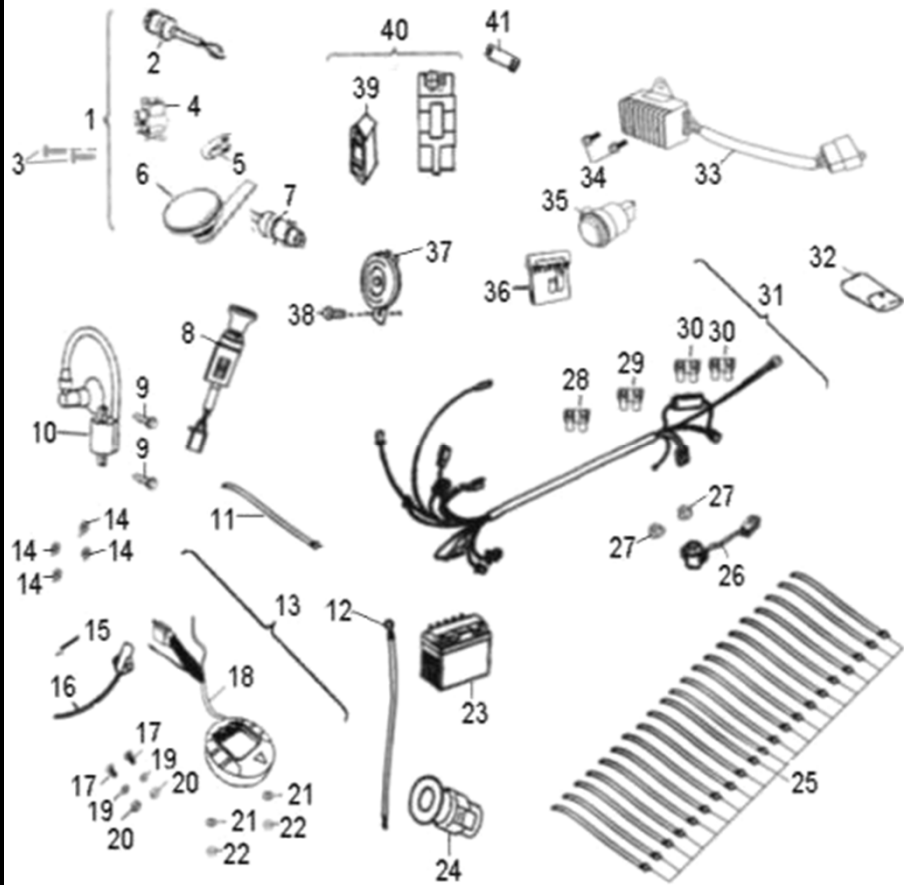
## D-32: ELECTRICAL PARTS



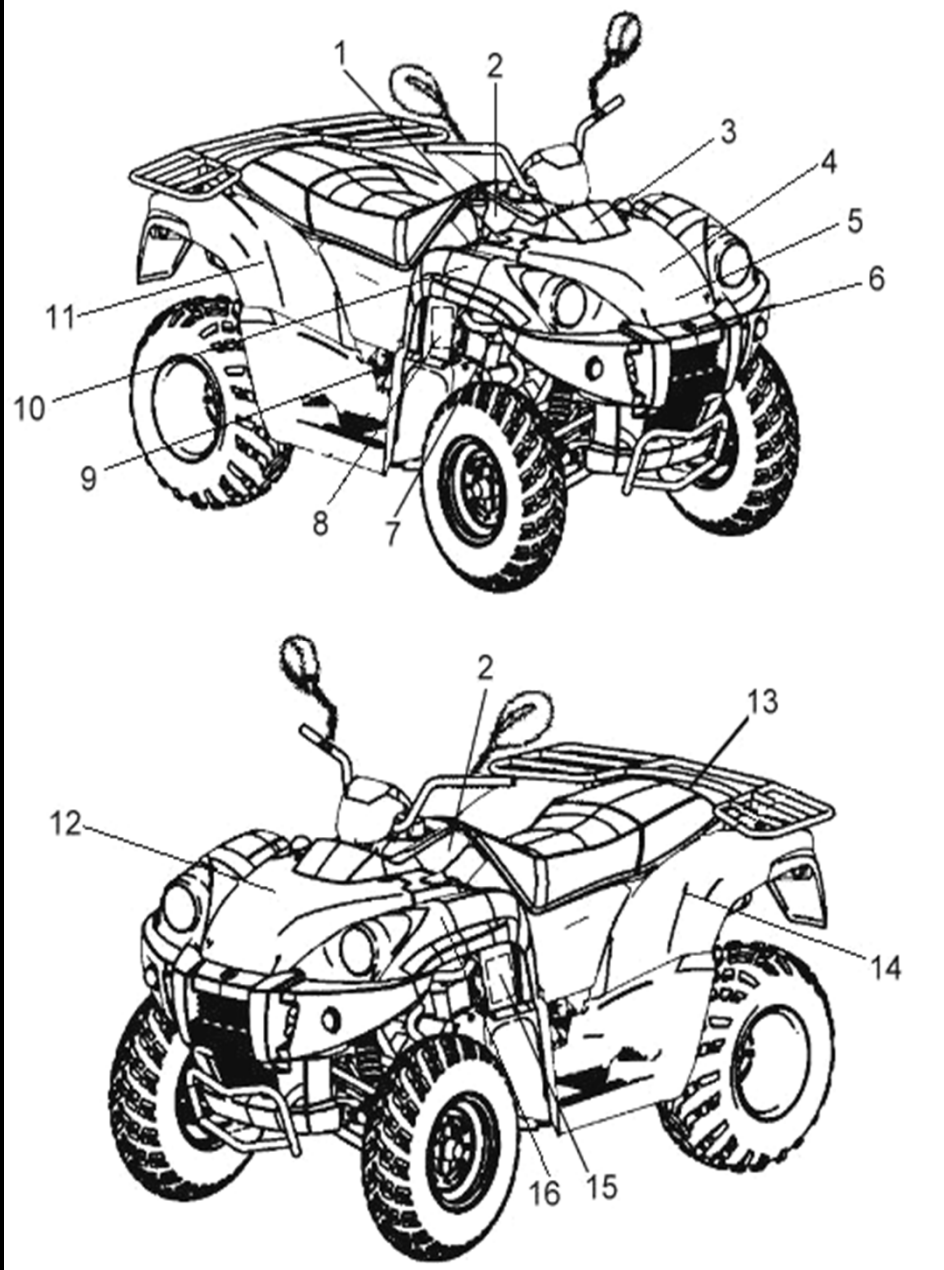
Item	Description	Part Number	Q.ty	Note
1	Asm., Main Switch	35100248-001	1	
2	Switch, Main	35102228-000	1	
3	Bolt	93100-050128-00K	2	M5x12x0.8
4	Lock, Steering	35106208-000	1	
5	Clip, Main Switch	35101131-000	1	
6	Twist Lock, Hood	77228201-000	1	
7	Lock, Seat	77233201-000	1	
8	Power Supporter	38130179-000	1	
9	Bolt	96000-060208-10K	2	M6x20x1.0
10	Asm., Ignition Coil	30510209-000	1	
11	Strap	89769111-000	1	
12	Asm., Battery Cable	3200155E-000	1	
13	Asm., Speedometer	3720055E-000	1	
14	Washer	94101-0412010-00K	4	4x12x1
15	Magnet, Speedometer	37203202-000	1	
16	Sensor, Speedometer	37206201-000	1	
17	Bolt	93100-040128-00K	2	M4x12x0.6
18	Asm., Speedometer	3720555E-000	1	
19	Washer	94111-0412010-00K	2	4x12x1
20	Nut	94001-06000-00C	2	M6x1.0
21	Washer	94101-0613010-00K	2	6x13x1
22	Nut	94001-04000-00K	2	M4x0.6
23	Battery	3150039A-000	1	12AH
24	Relay, Signal	38302204-000	1	
25	Strap	89569131-000	21	ALT-200M-B
26	Starter Relay	38501119-000	1	
27	Nut	94050-06000-00K	2	M6x1.0
28	Fuse	32106203-000	1	30A
29	Fuse	32106202-000	1	10A
30	Fuse	32106201-000	2	15A
31	Harness, Main Wire	32100256-001	1	
32	Pouch, Tool	89120205-000	1	
33	Rectifier/ Regulator	31600209-000	1	
34	Bolt	96000-060148-10K	2	M6x14x1.0
35	Relay, Parking	38701202-000	1	
36	Fuse Box	32109201-000	1	
37	Horn	38110119-000	1	
38	Bolt	96000-080128-0KL	1	M8x12x1.25
39	Pad, Rubber	30411207-000	1	
40	Asm., CDI Unit	30410233-000	1	

**D-32: ELECTRICAL PARTS**

Item	Description	Part Number	Q.ty	Note
41	Strap, Battery	89750202-000	1	



D-33: DECALS



Item	Description	Part Number	Q.ty	Note
1	Decal , Waring, Reverse	87854202-000	1	
2	Decal, Crossland 350	87717212-116	2	Black
		87717212-485		Red
3	Decal, Front	87751203-000	1	
4	Decal, Front	87751202-000	1	
5	Decal, Aeon, Logo	87711243-000	1	
6	Decal, Aeon, Logo	87711233-000	1	
7	Decal, Fragile, Frame	87871204-000	1	
8	Decal, Waring, Y-16	87851173-000	1	
9	Decal, Drain Bolt	87843201-000	1	
10	Decal, Rx RH	87715232-116	1	Black
		87715232-485		Red
11	Decal, Rear Fender, RH	87747242-116	1	Black
		87747242-485		Red
12	Decal, Warning, Hood	87842201-001	1	
13	Decal, Warning, Rack	87869131-000	1	
14	Decal, Rear Fender, LH	87748242-116	1	Black
		87748242-485		Red
15	Decal, Rx LH	87716232-116	1	Black
		87716232-485		Red
16	Decal, General Waring	87852159-000	1	